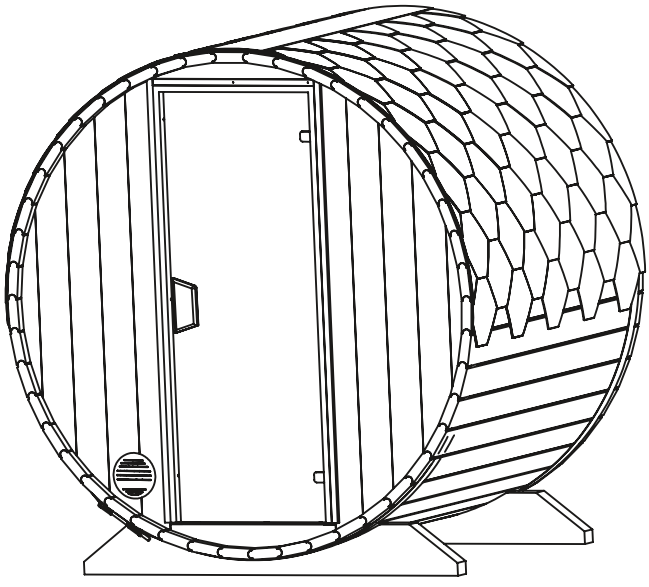
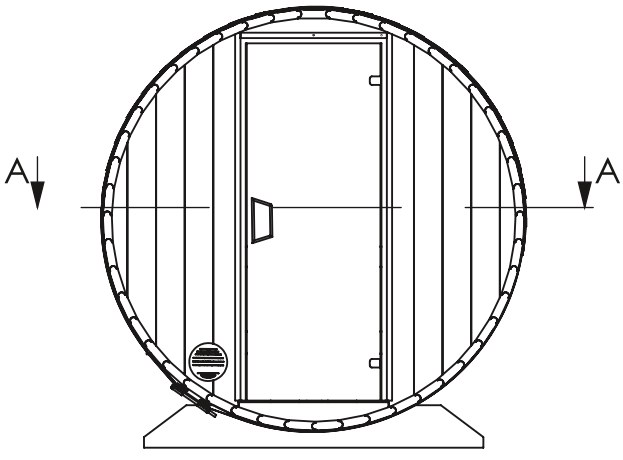
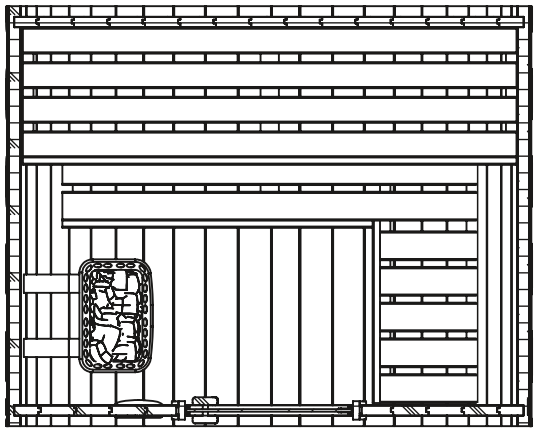


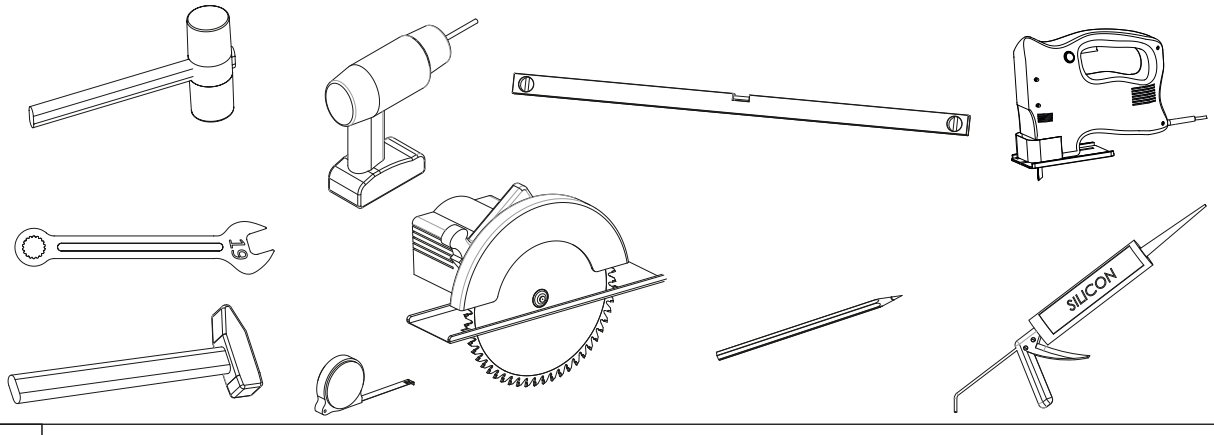
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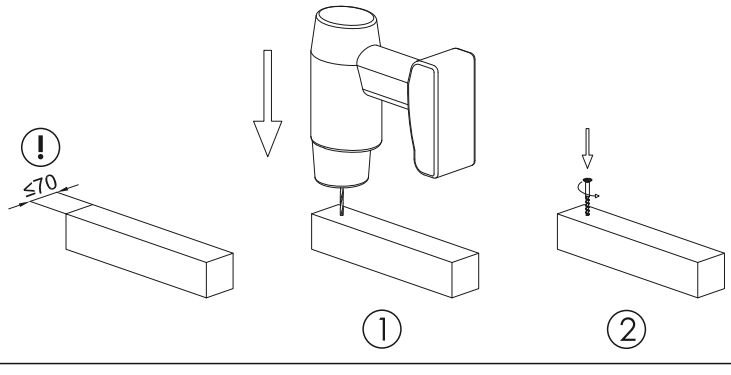


A-A

Required tools for sauna installation.



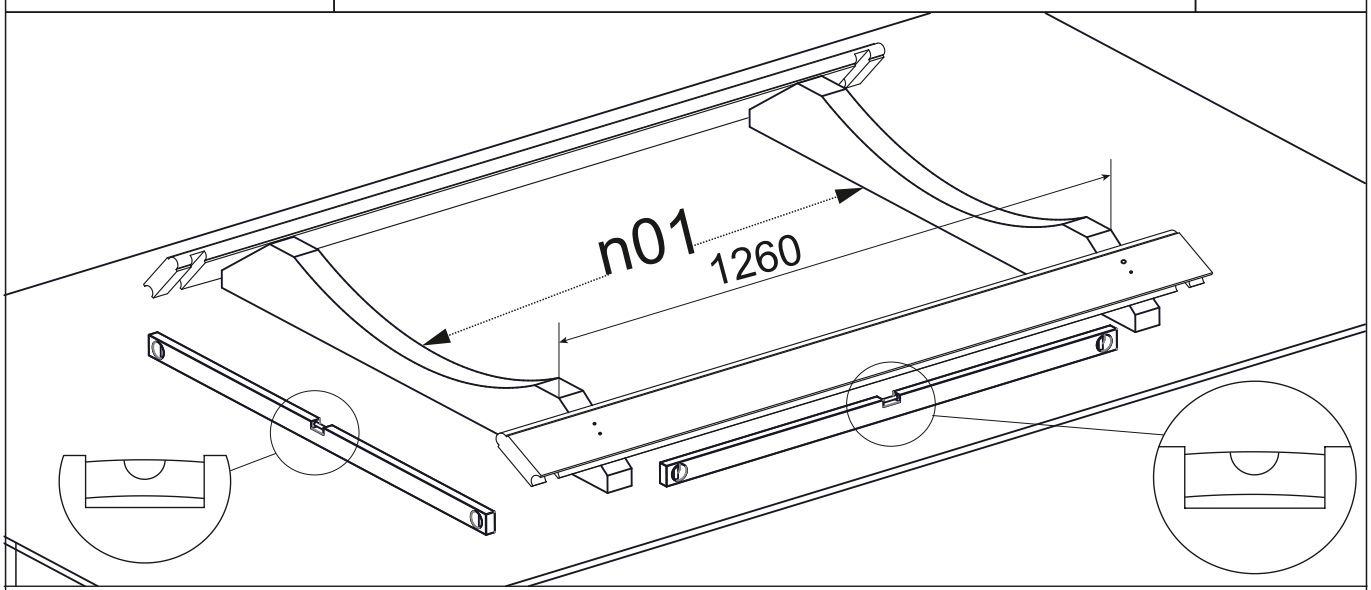
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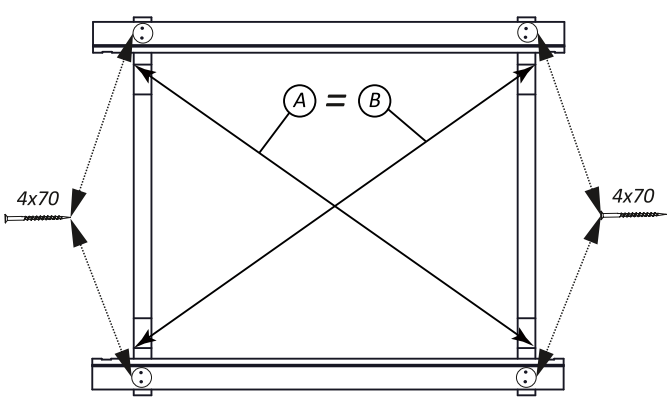


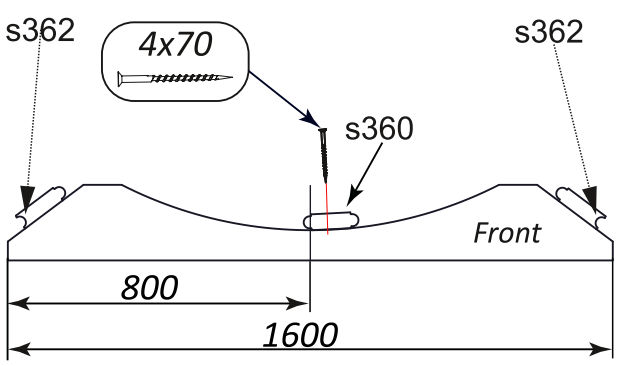
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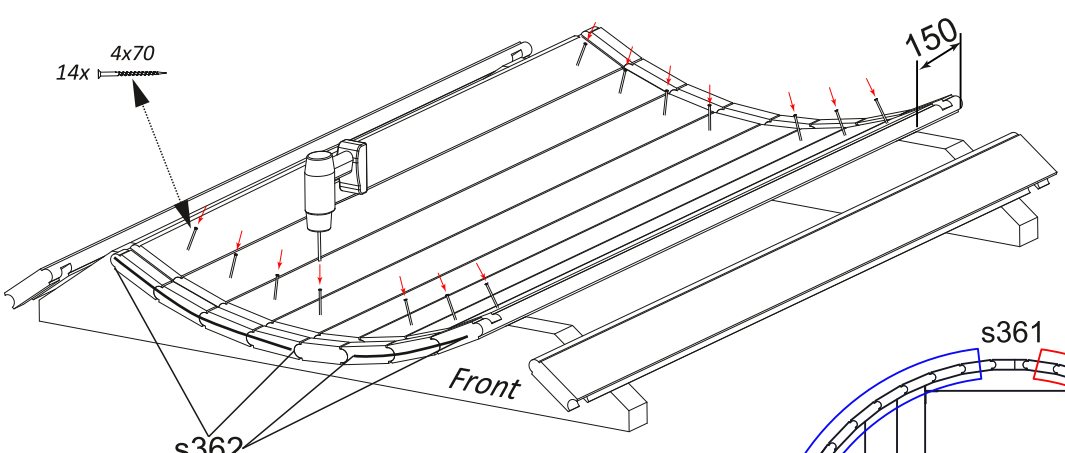
Assembly manual for Sauna

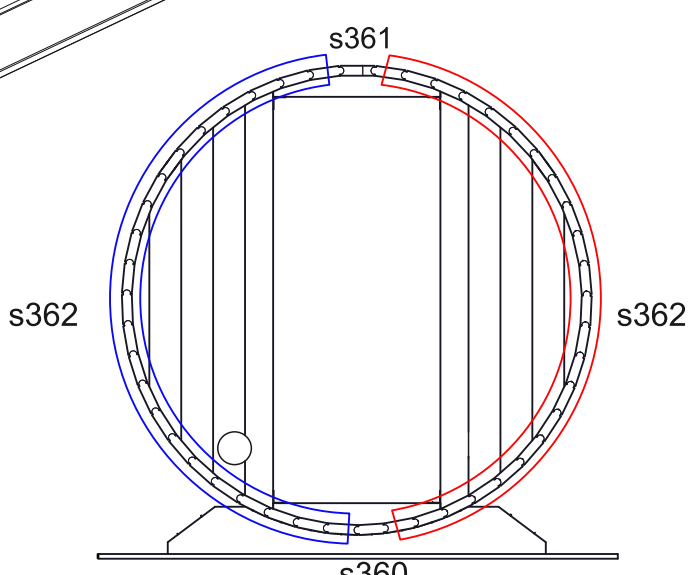
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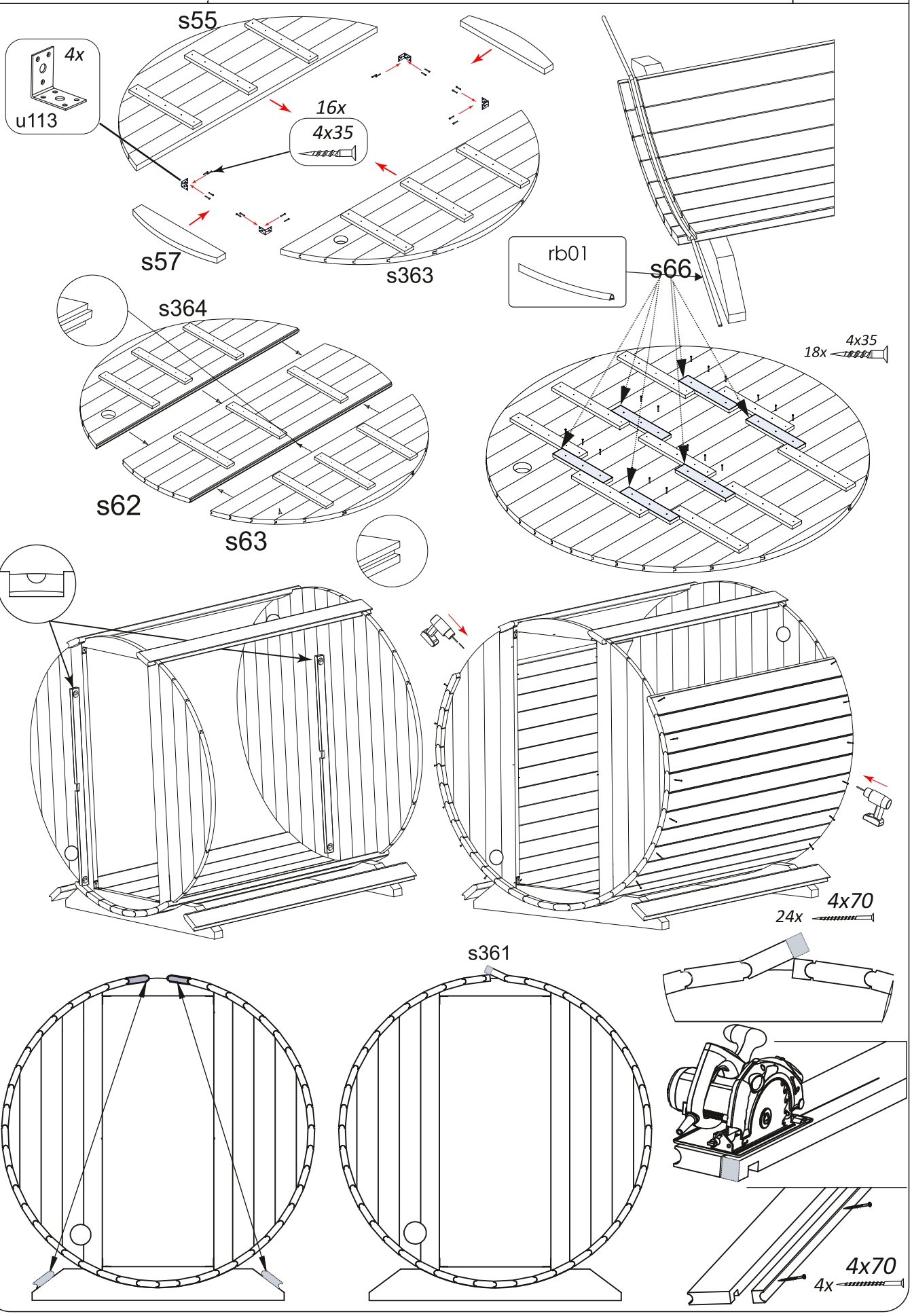


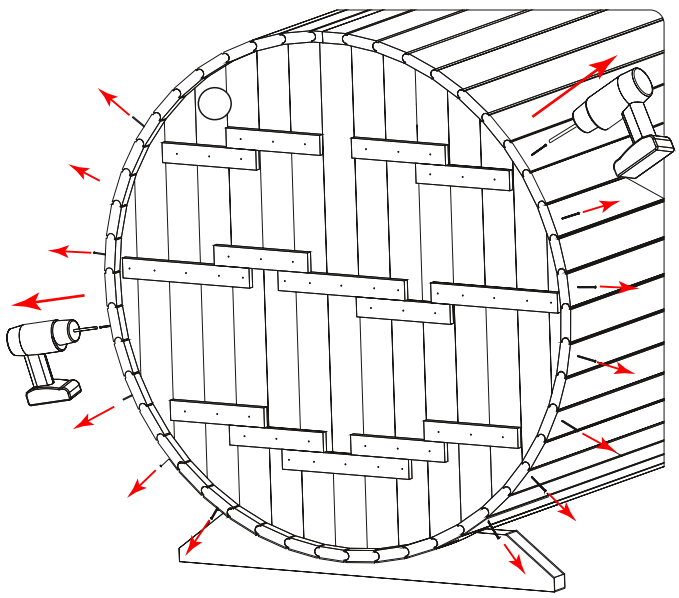


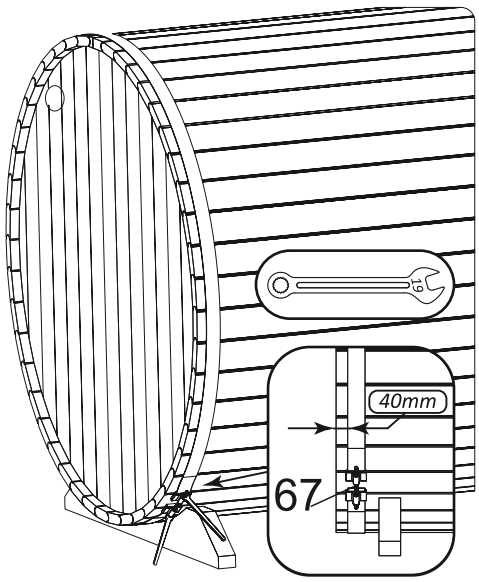


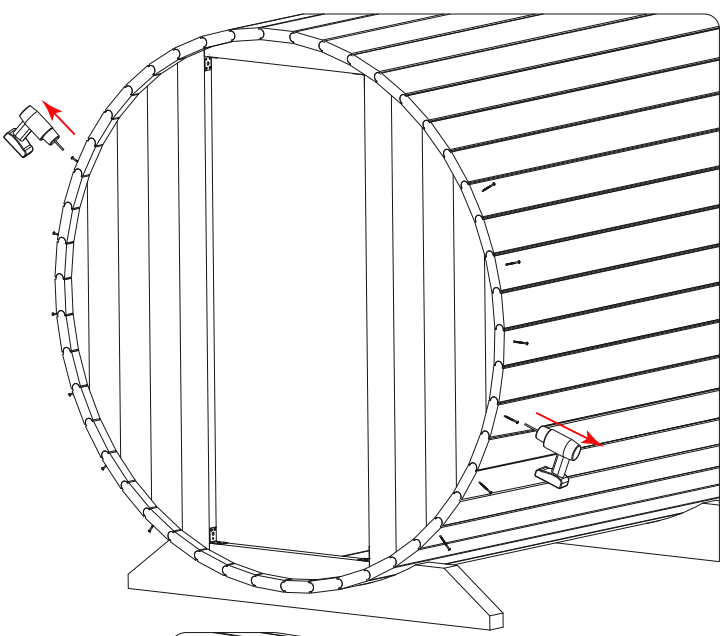


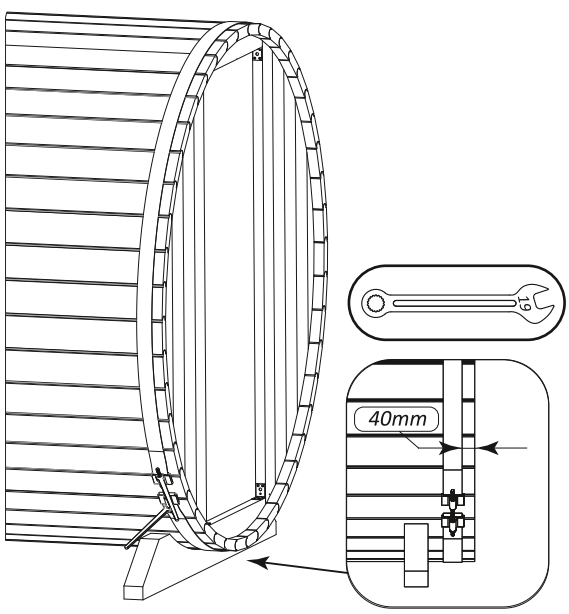


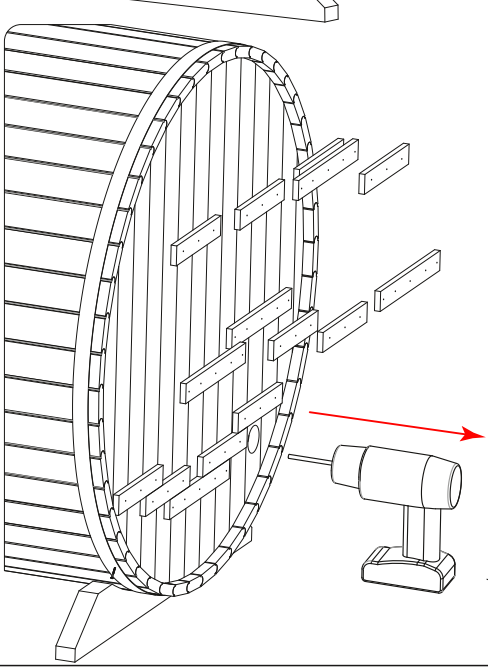

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4x

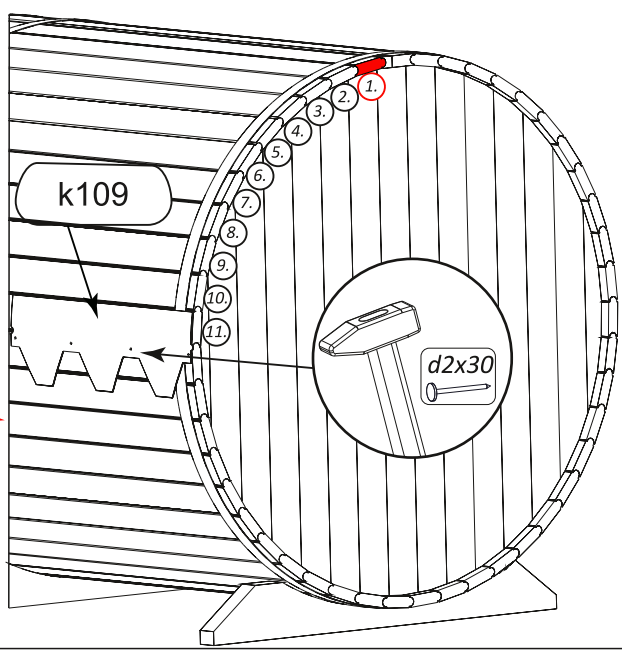



16
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67

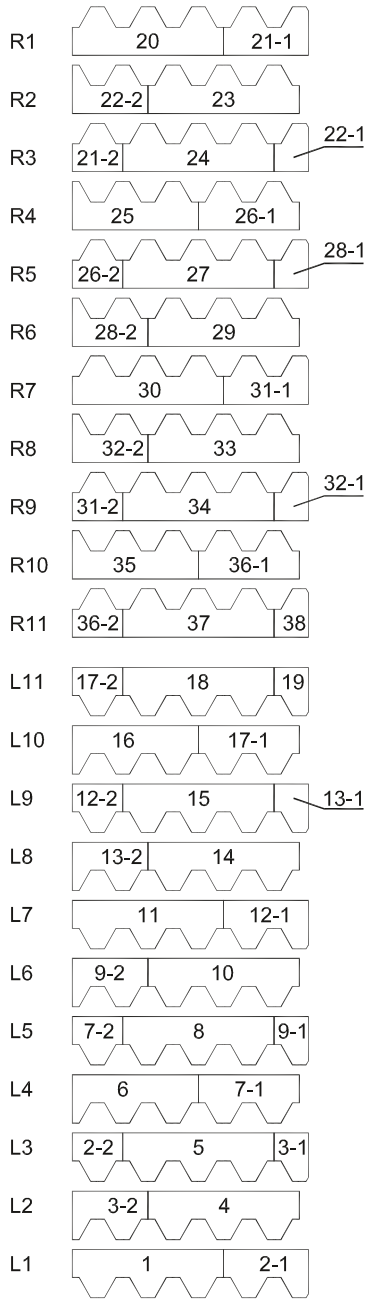



19
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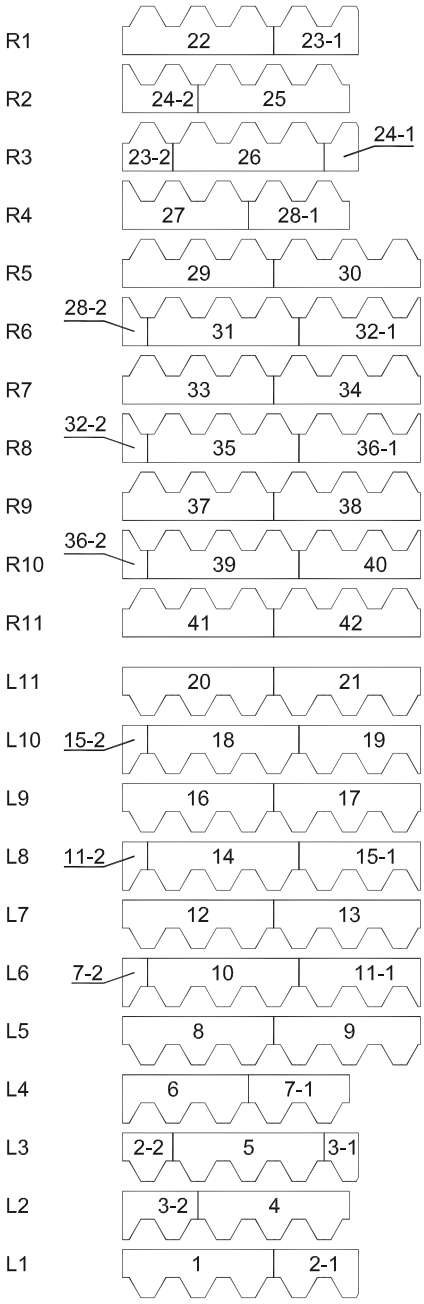


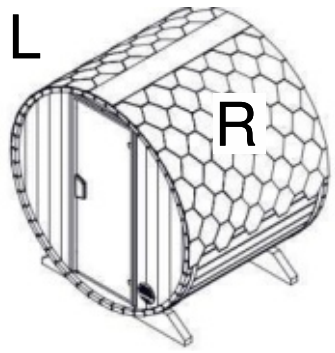

1.
2.
3.
4.
5.
6.
7.
8.
9.
10.
11.
k109
d2x30

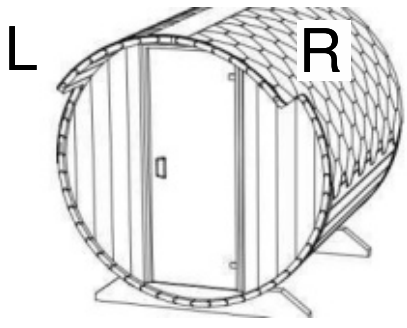
S16 without canopy

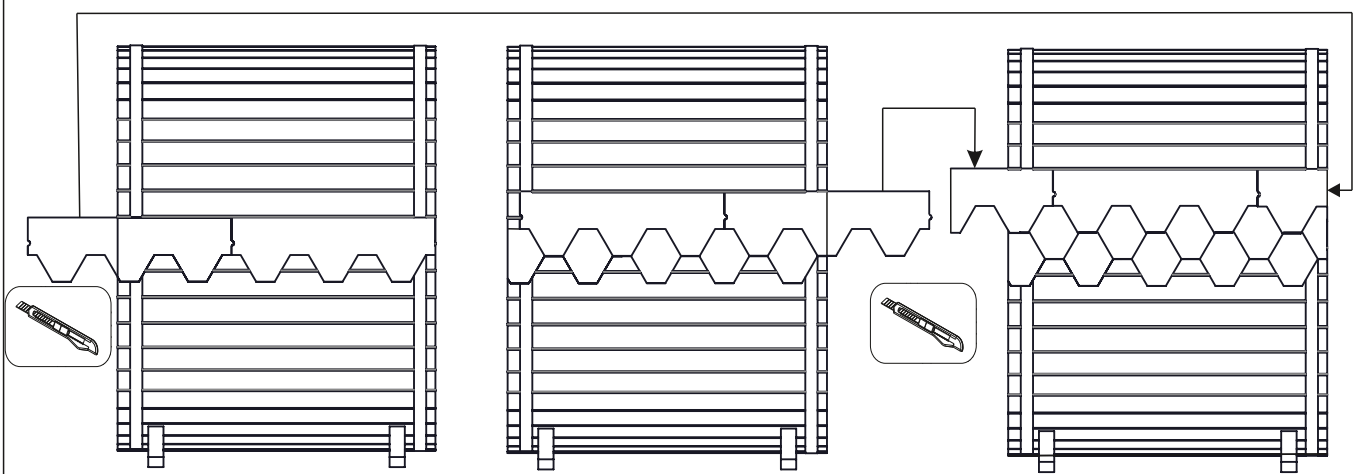


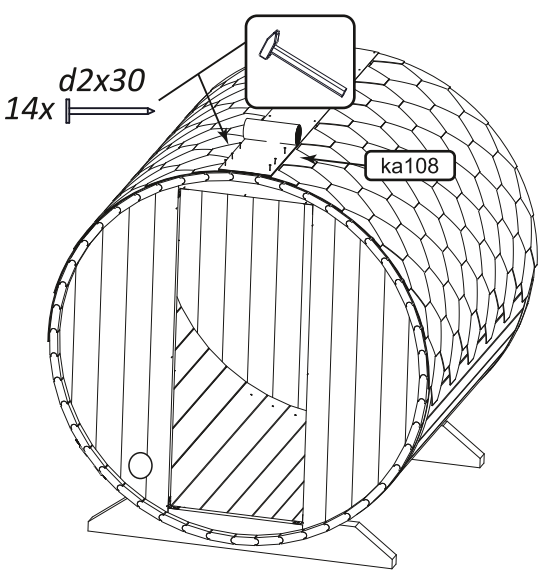
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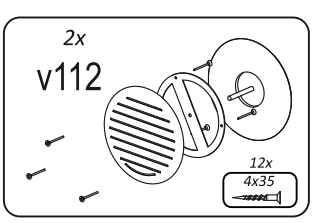


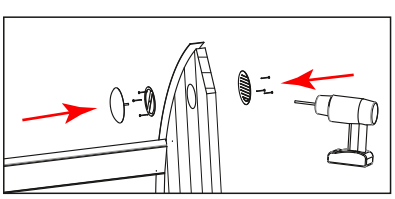


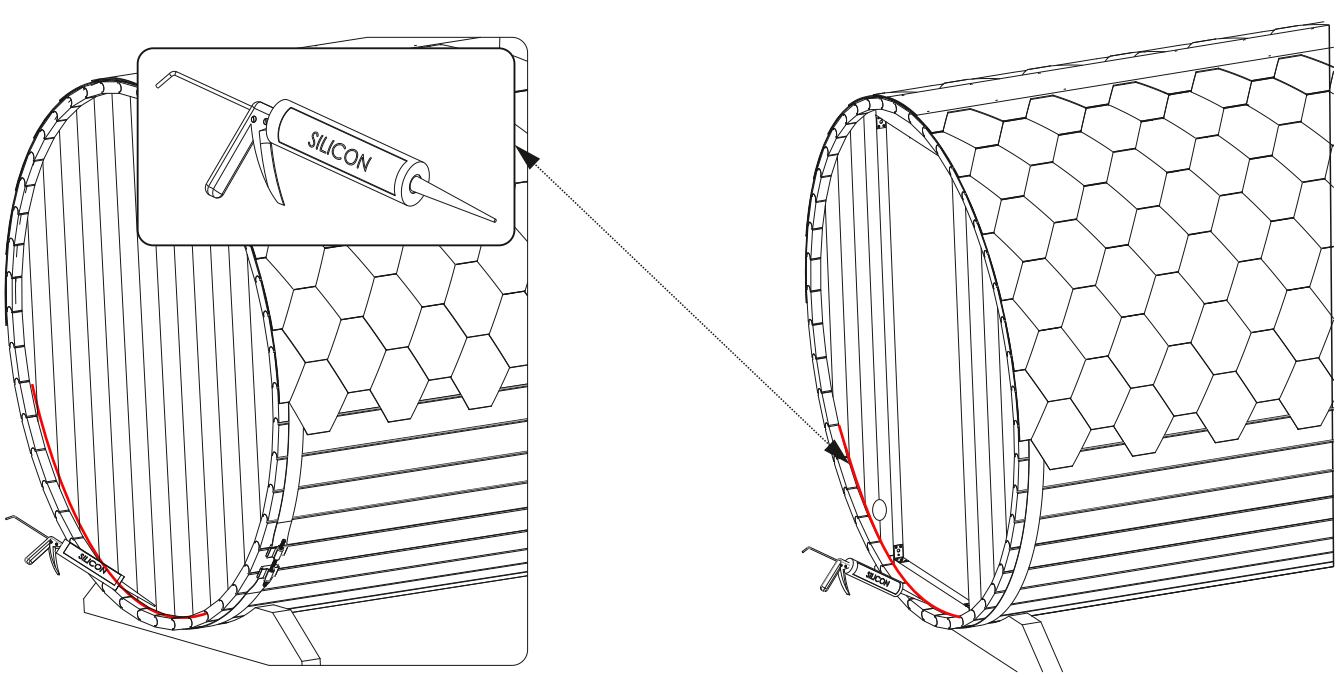




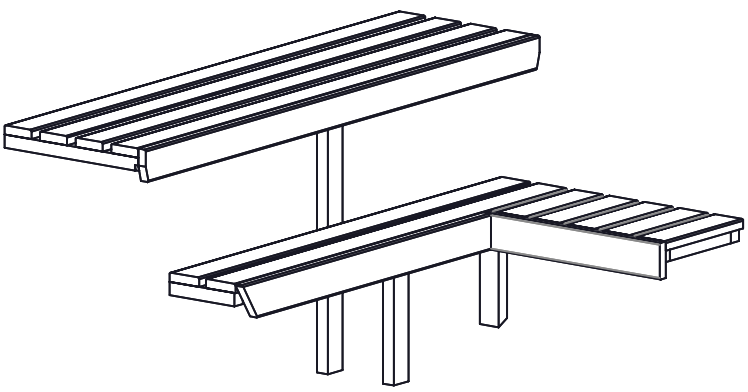

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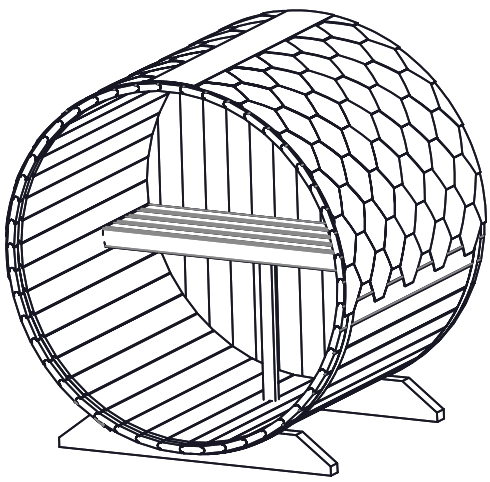

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v112
12x
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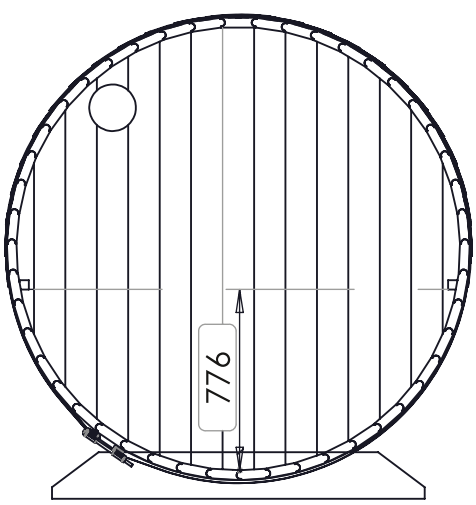


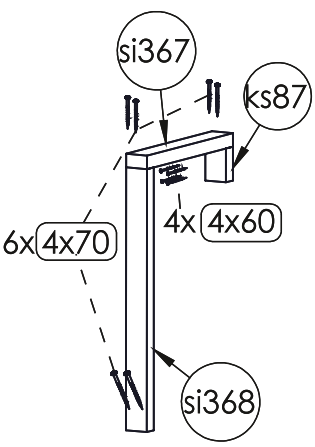

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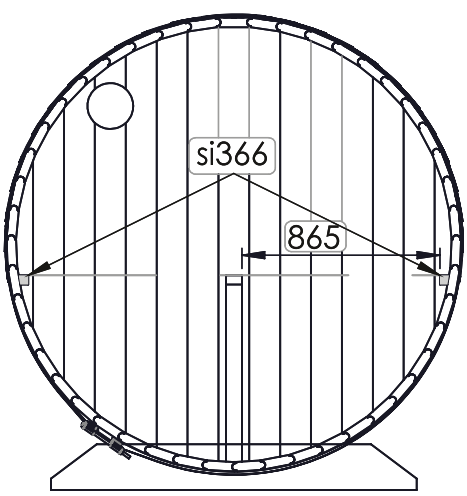
step 1



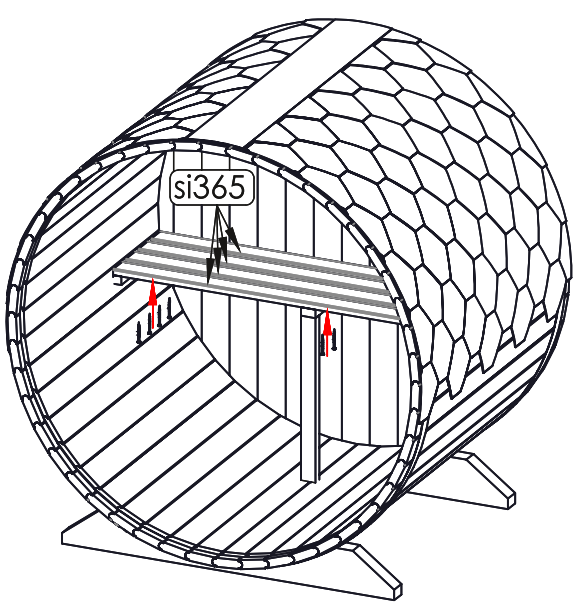




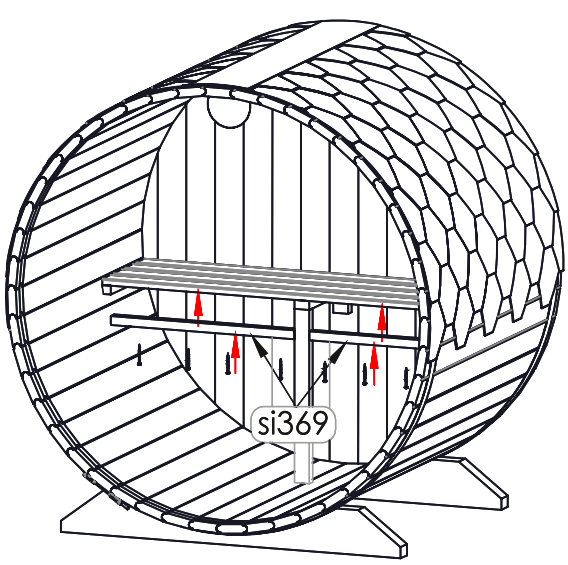




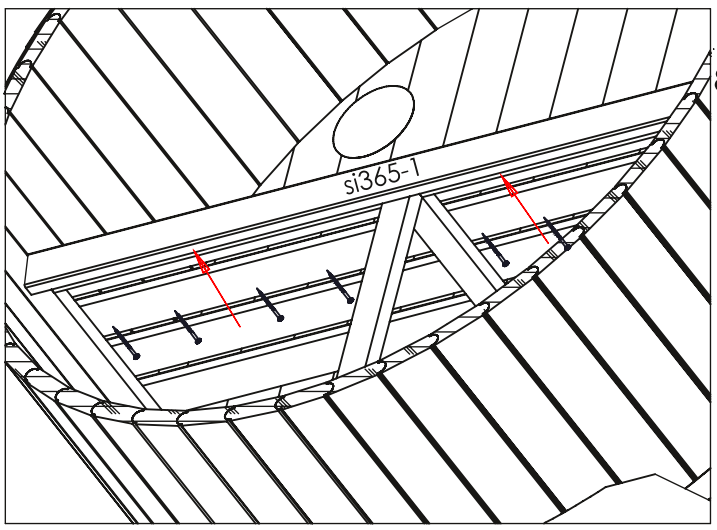
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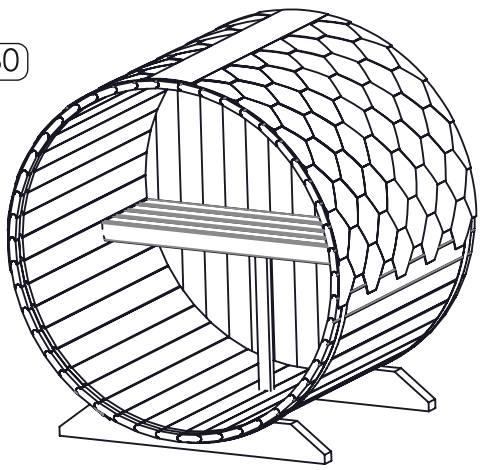


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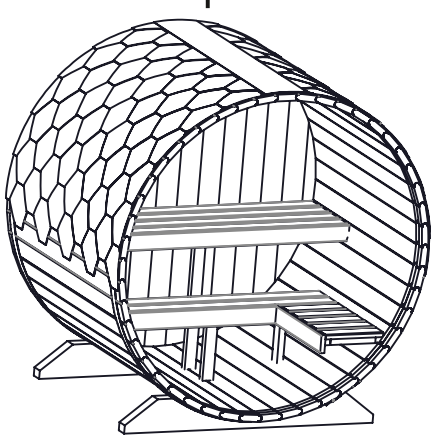


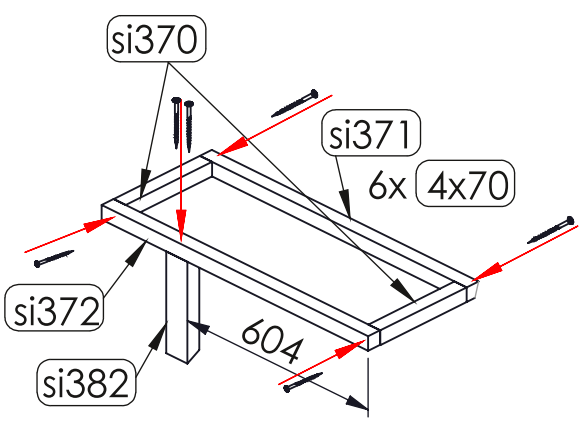
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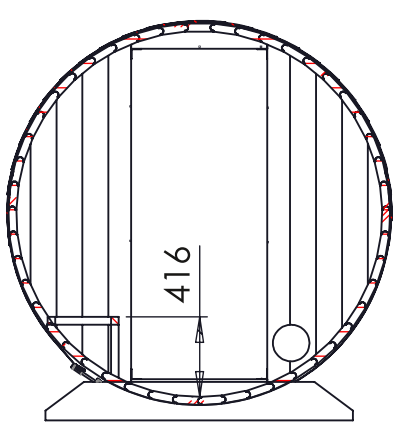


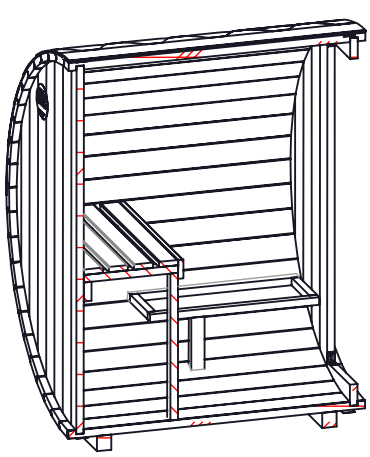


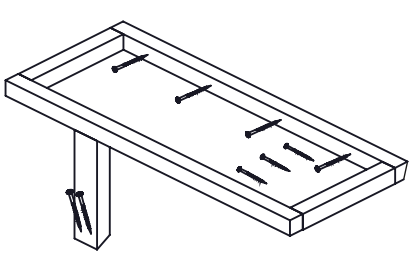
step 2



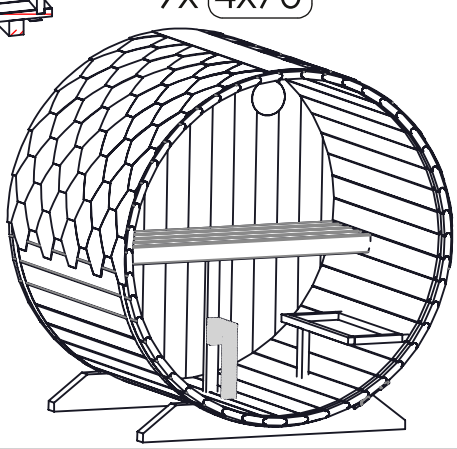


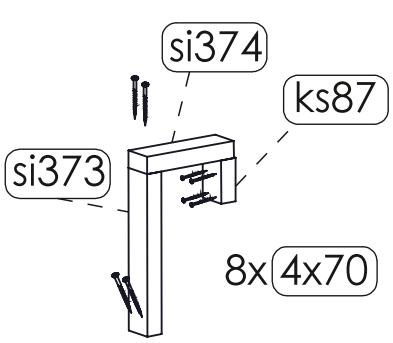


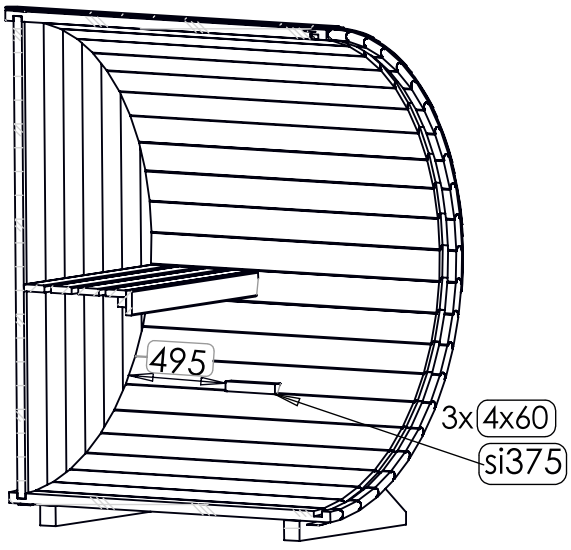


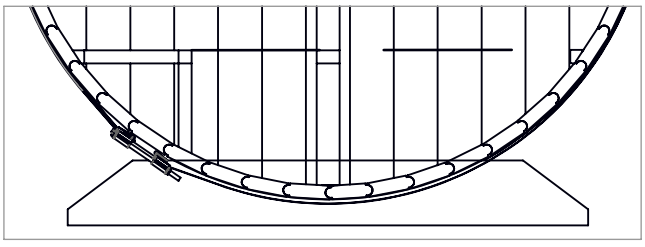


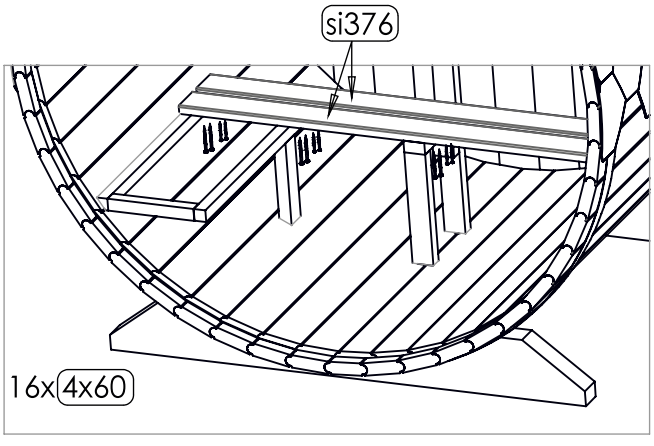
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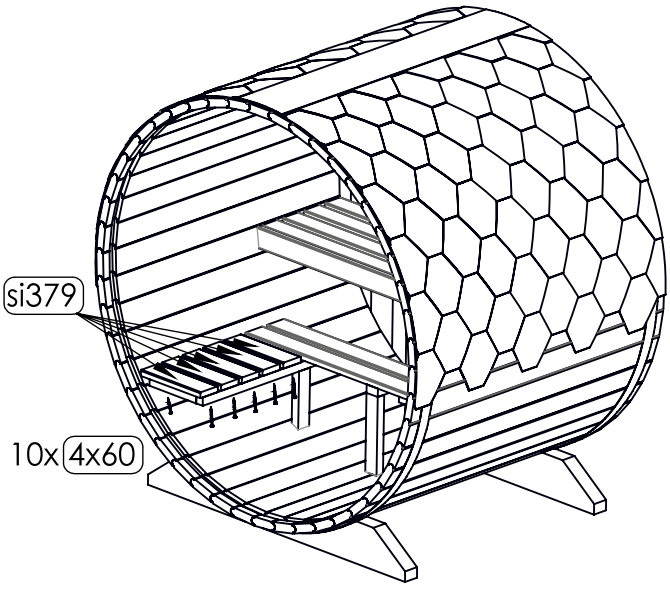


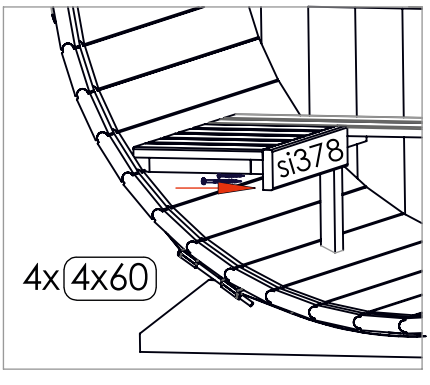


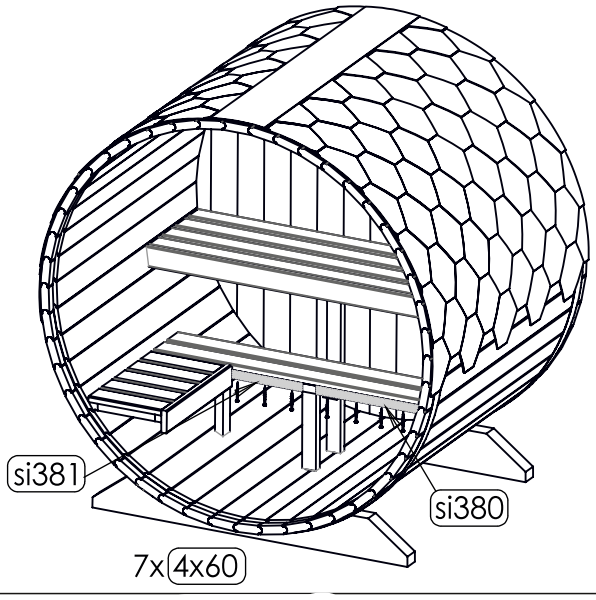

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si375

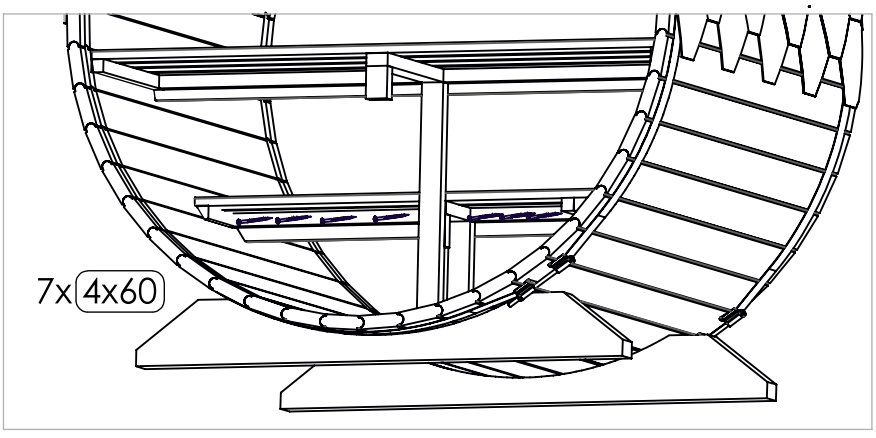


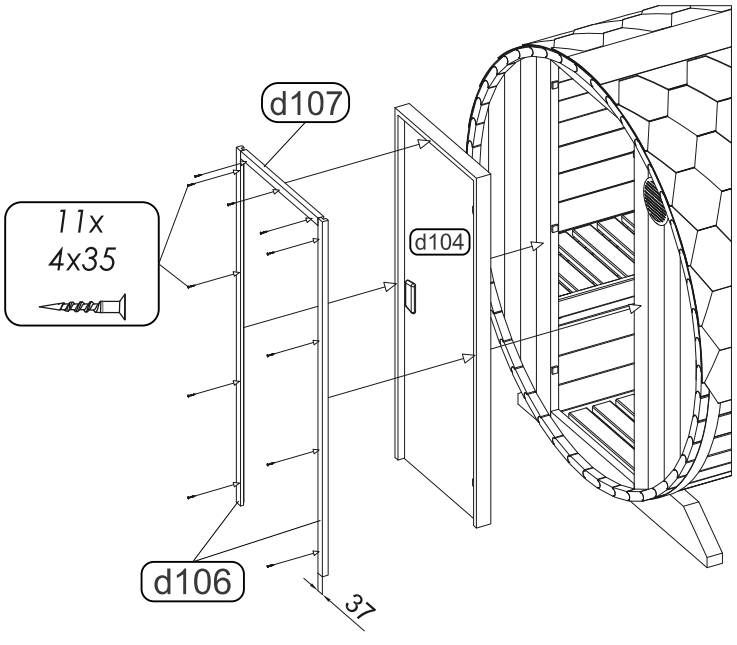

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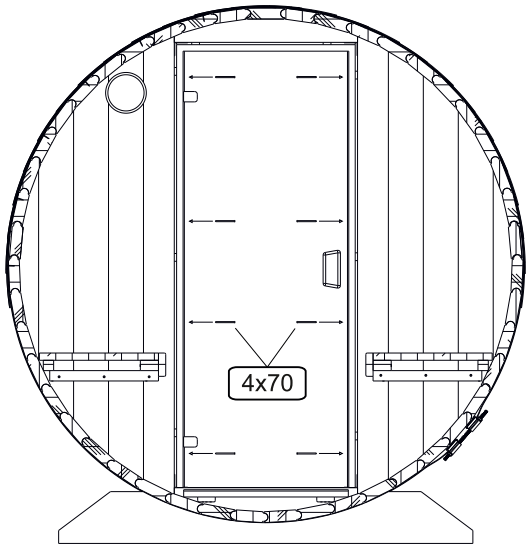

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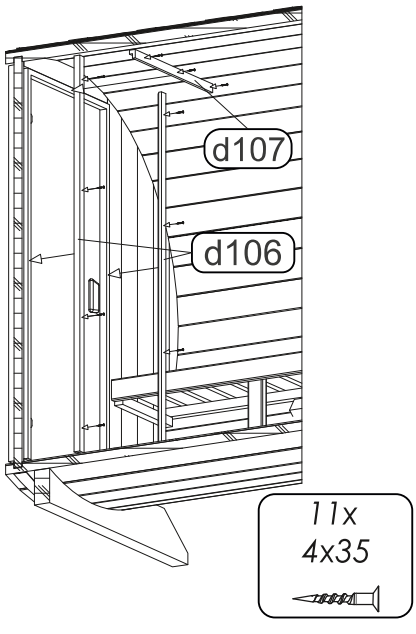

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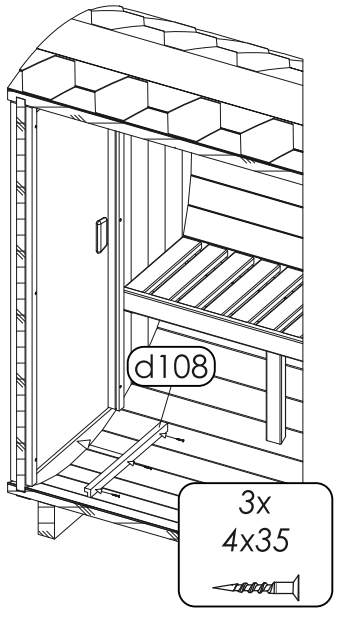

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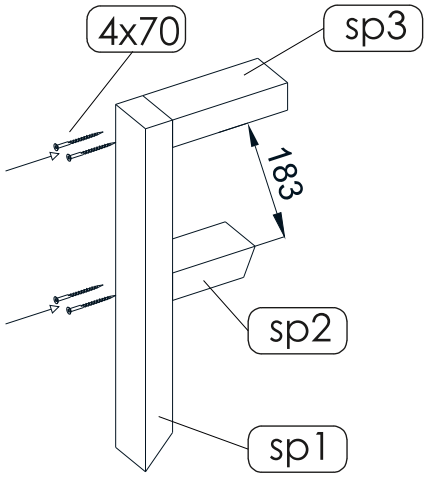

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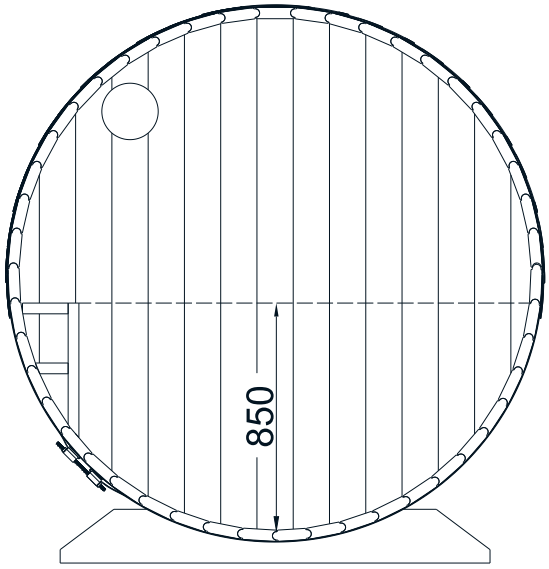

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d104
d106
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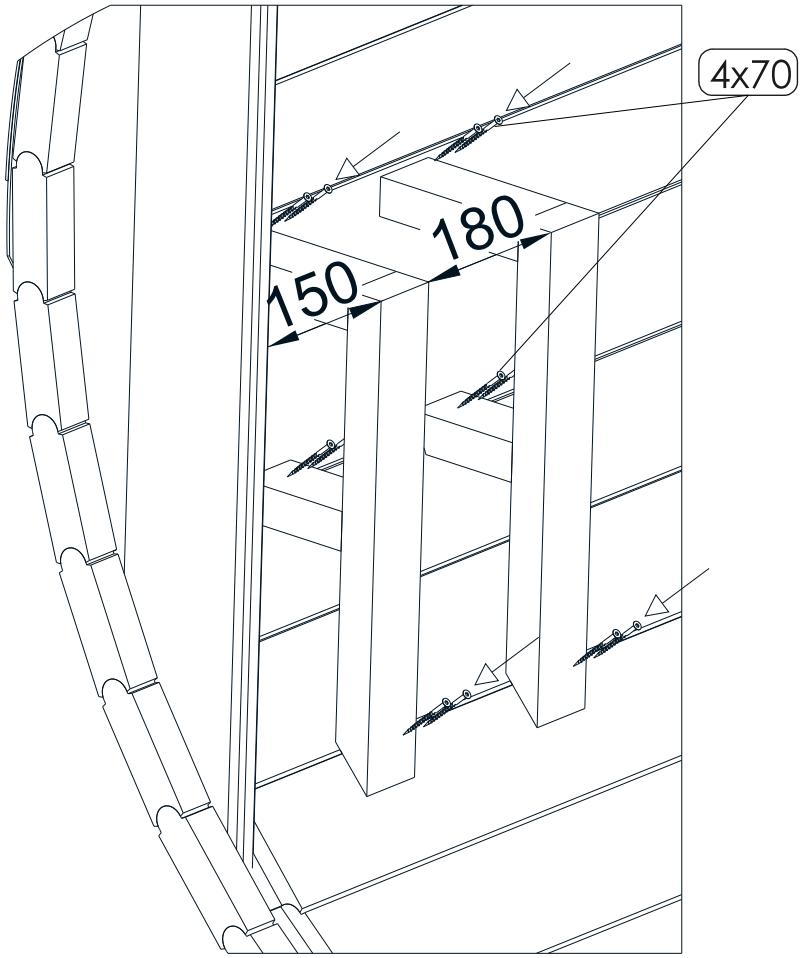

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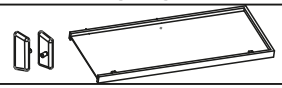
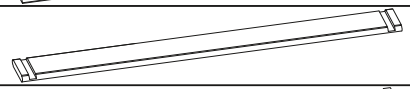
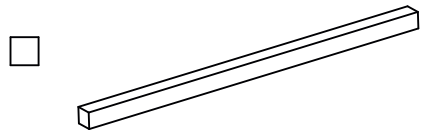
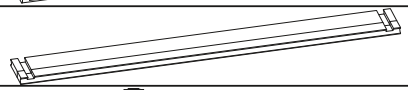
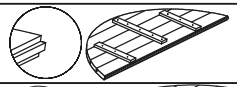
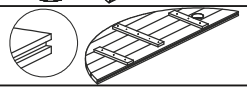
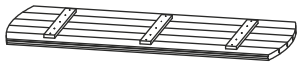
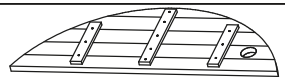
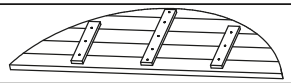
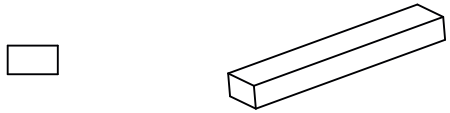
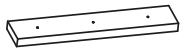
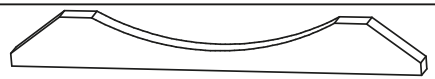
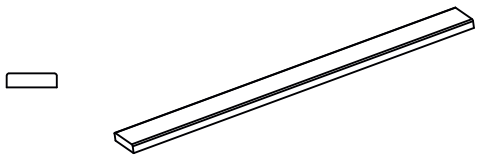
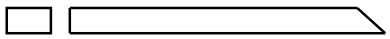
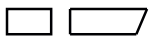
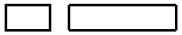
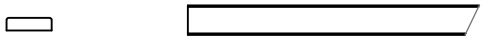

d108
3x
4x35


4x70
sp3
183
sp2
sp1

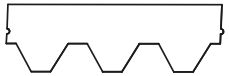
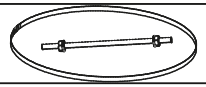
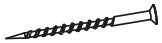
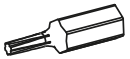
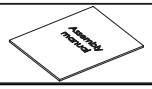

850

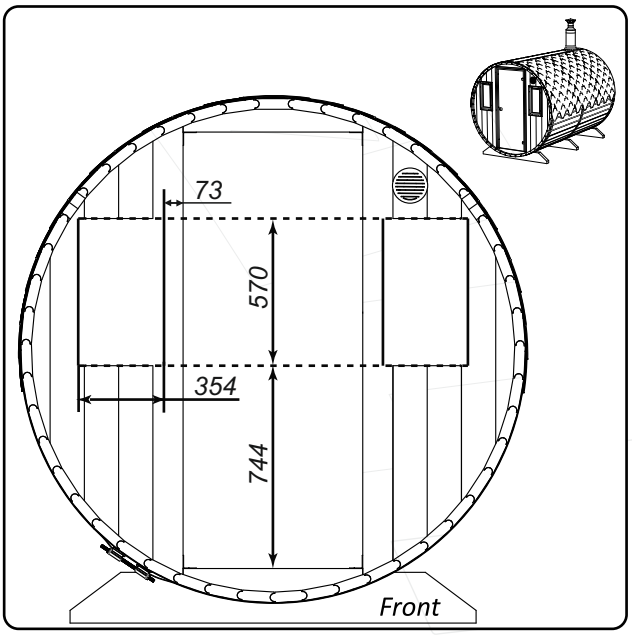

4x70
180
150

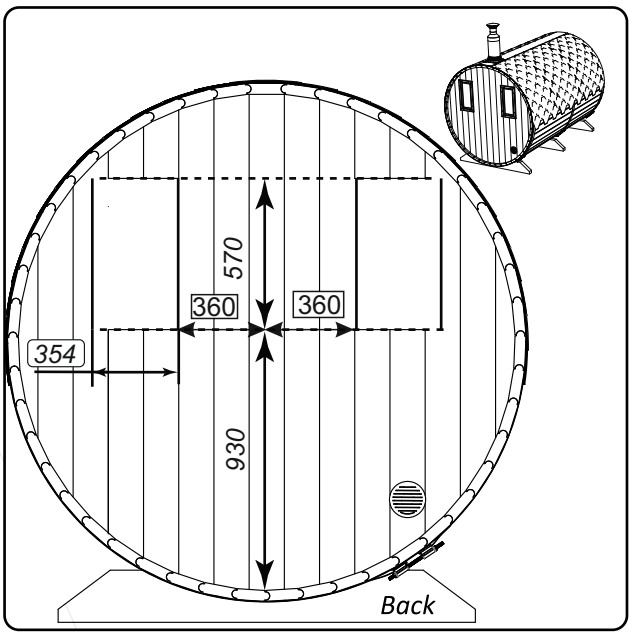
Assembly manual for sauna

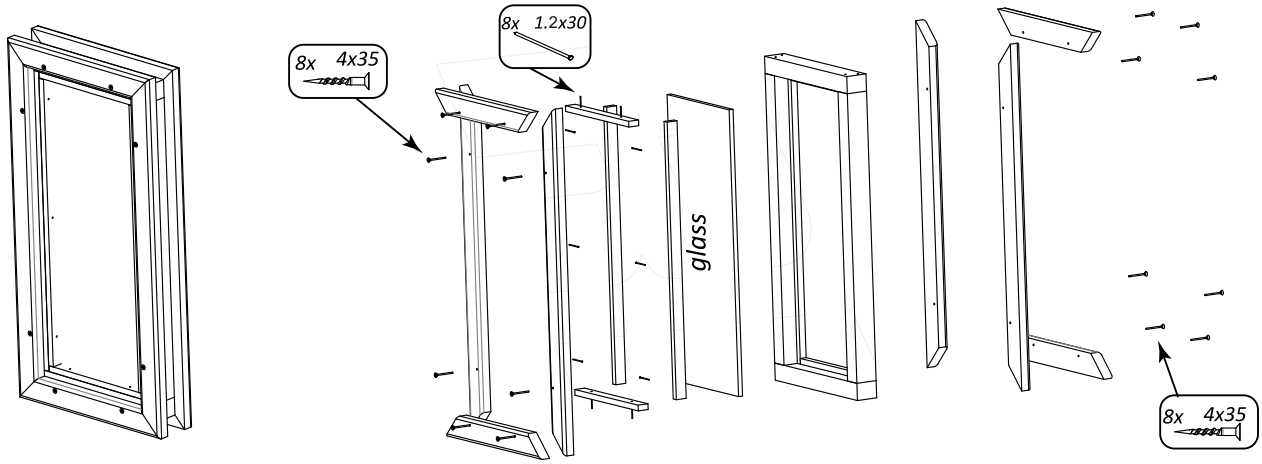
Nr	Size	Qty	Preview	Nr	Size	Qty	Preview
p362	145x41x1600	45		d104	1710x707	1	
p360	145x41x1600	1		si366	40x40x496	2	
p361	145x41x1600	1		si369	40x40x850	2	
s63	1823x644	1		si370	40x40x259	2	
s364	1823x644	1		si380	40x40x670	1	
s62	1944x675	1		si381	40x40x370	1	
s363	1810x618	1		si371	40x40x930	1	
s55	1810x618	1		si375	40x40x240	1	
s57	708x112x39	2		si367	40x70x496	1	
s66	75x22x400	6		si368	40x70x776	1	
n01	1600x200x75	2		si373	40x70x375	1	
d106	37x28x1735	4		si374	40x70x240	1	
d107	37x28x655	2		si382	40x70x285	1	
d108	37x28x610	1		si365	110x28x1880	4	
Set  +  + 2 x  sp				si376	110x28x1580	2	
sp1	500x70x40	2		si378	110x28x695	1	
sp2	122x70x40	2		si379	110x28x370	5	
sp3	170x70x40	2		si365-1	110x28x1880	1	
ks87	70x40x100	2		si377	110x28x1182	1	

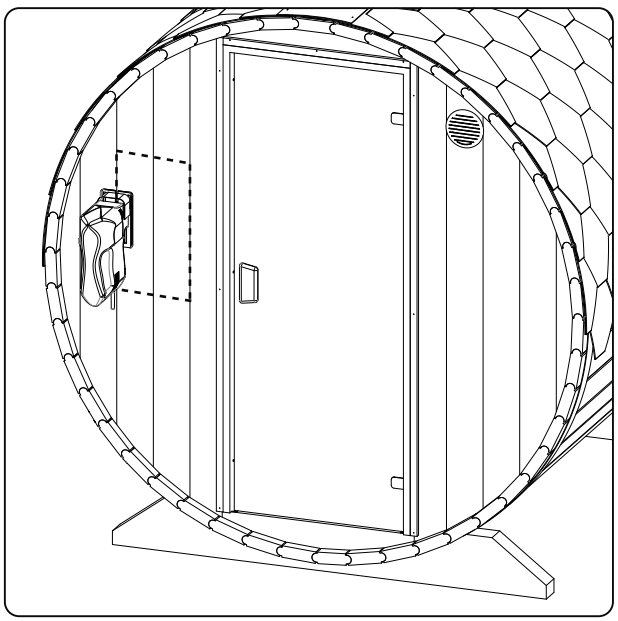
Assembly manual for sauna

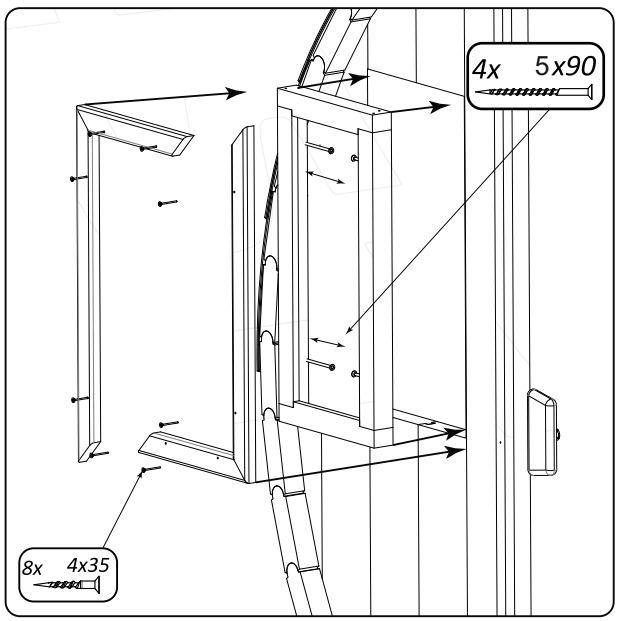
Nr	Size	Qty	Preview
si372	40x40x930	1	
k109	1000x320	44	
ka108	L2000	1	
v112	Set	2	
u113	50x50x35	4	
67	Set, L6280	2	
	4x70	130	
	4x35	75	
	5x90	8	
	4x60	80	
	2x30	250	
	t15,t20,t25	1	
			
rb01	L2000	2	

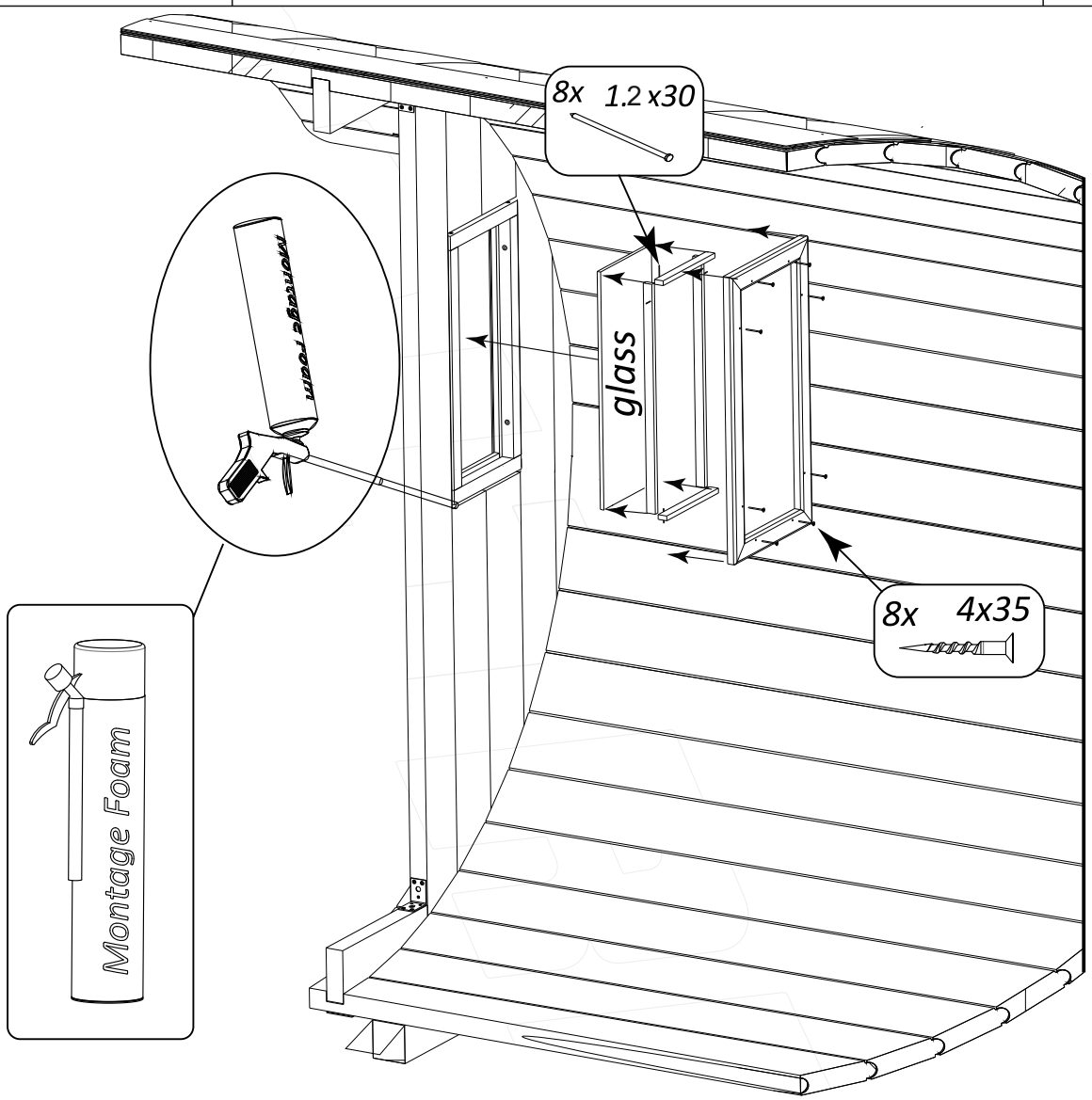

73
570
354
744
Front

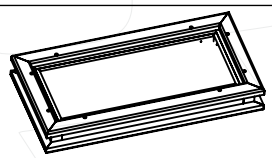
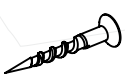
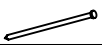

570
360
360
354
930
Back


8x 1.2x30
8x 4x35
glass
8x 4x35




4x 5x90
8x 4x35

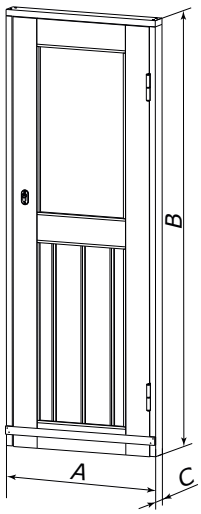


Nr	Size	Qty	Preview
121	349x565		
	tx15x35		
	1.2x30		
	tx25x90		

wellmia

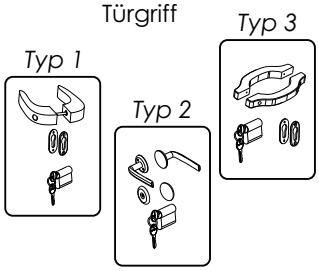
Montageanleitung für Saunaholztür

DE



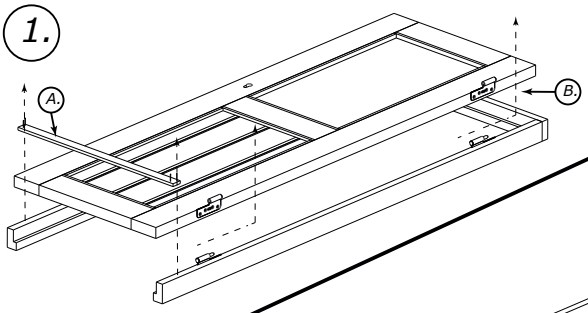
	Ø2.0	Ø2.2
A	690	690
B	1710	1870
C	70	70

Türgriff

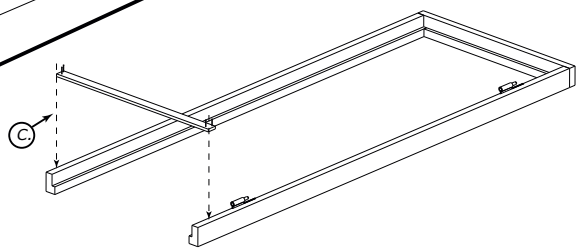


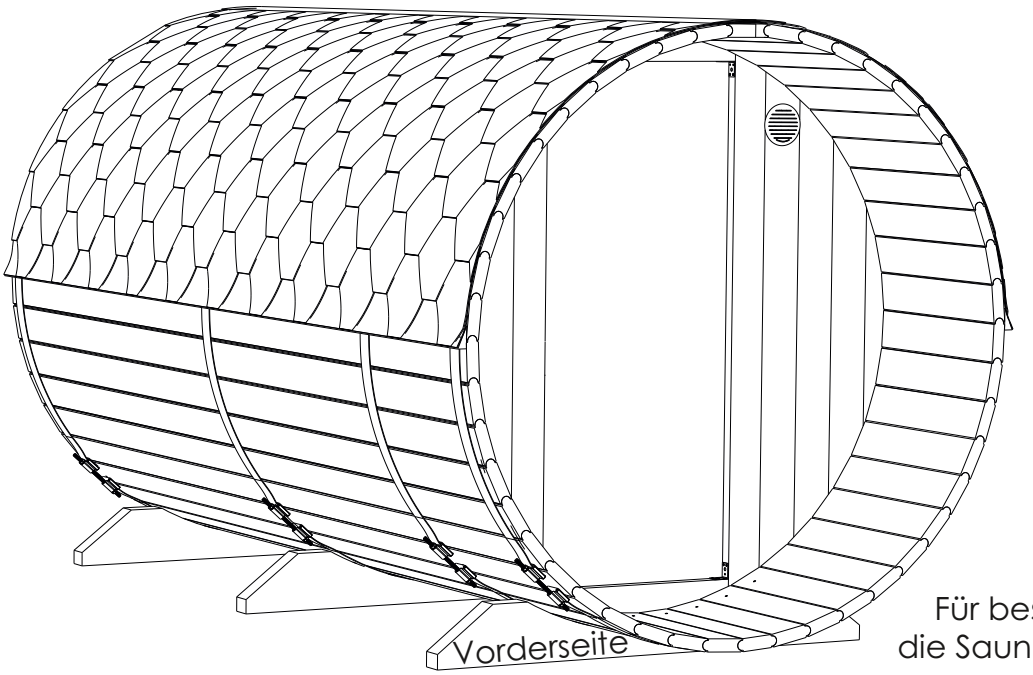
*Typ 2 ist zurzeit nicht verfügbar

1.



2.

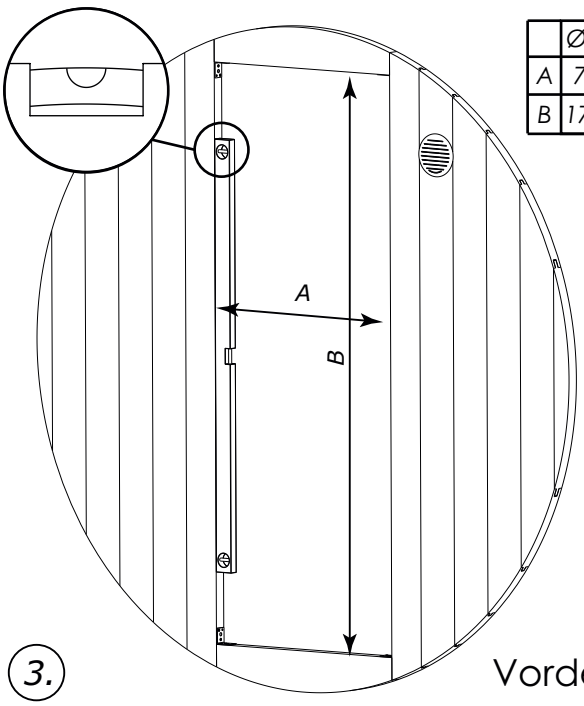




Vorderseite



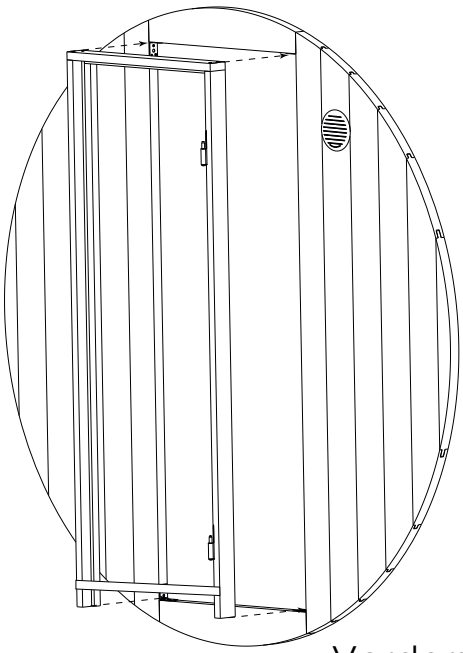
Achtung!
Für besseres Ergebnis muss die Sauna vormontiert werden!



	Ø2.0	Ø2.2
A	708	708
B	1720	1880

3.

Vorderseite



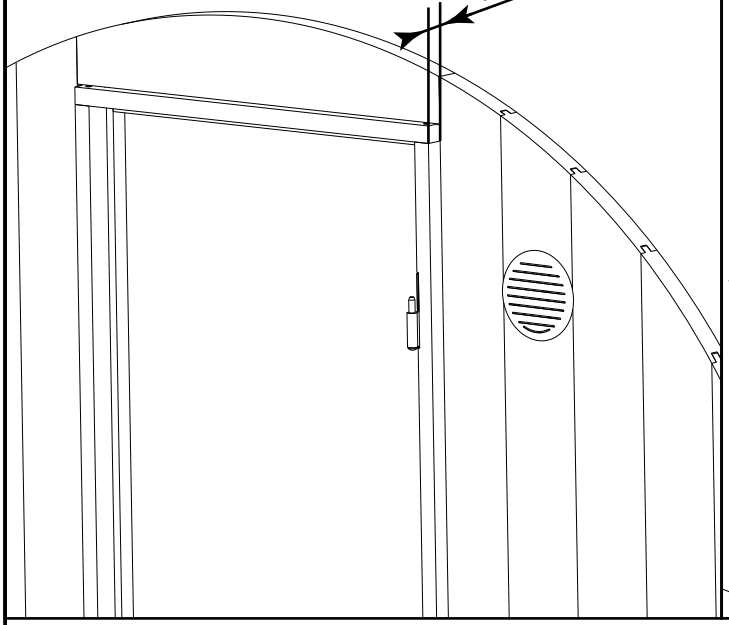
4.

Vorderseite

Vorderseite

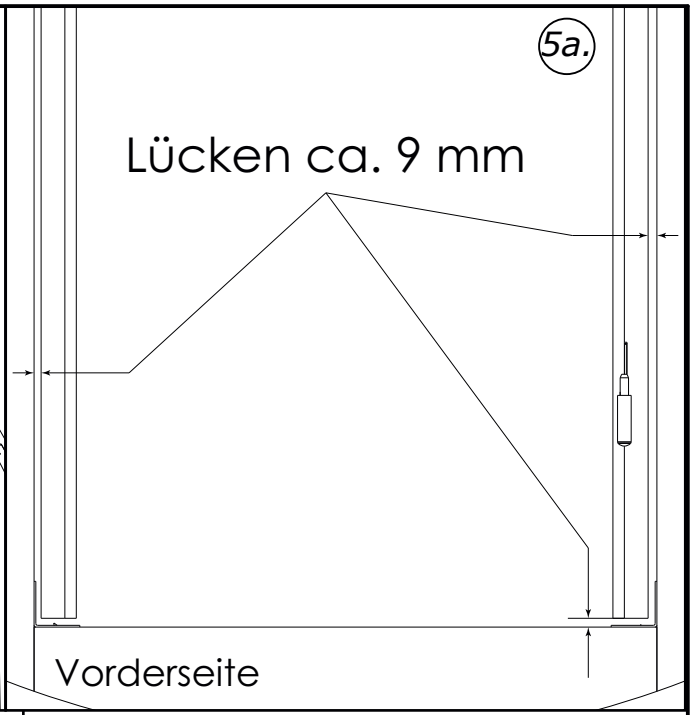
15mm

5.



5a.

Lücken ca. 9 mm

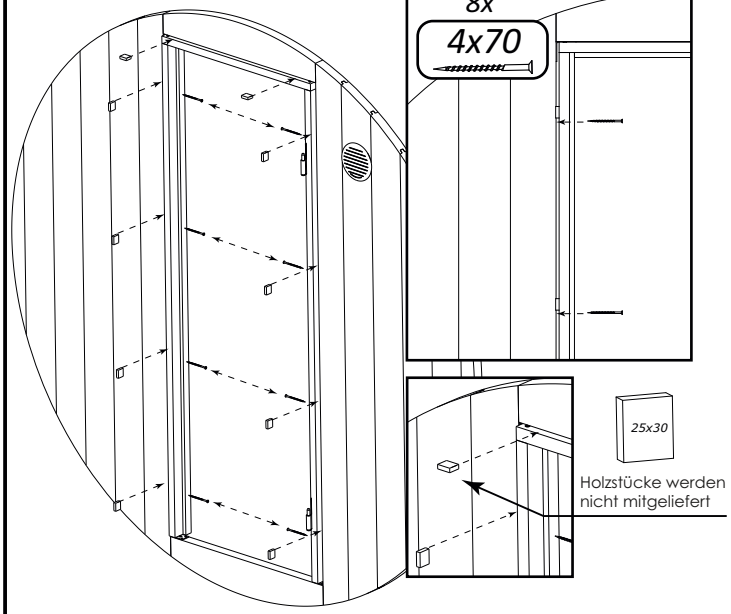


Vorderseite

6.

8x

4x70



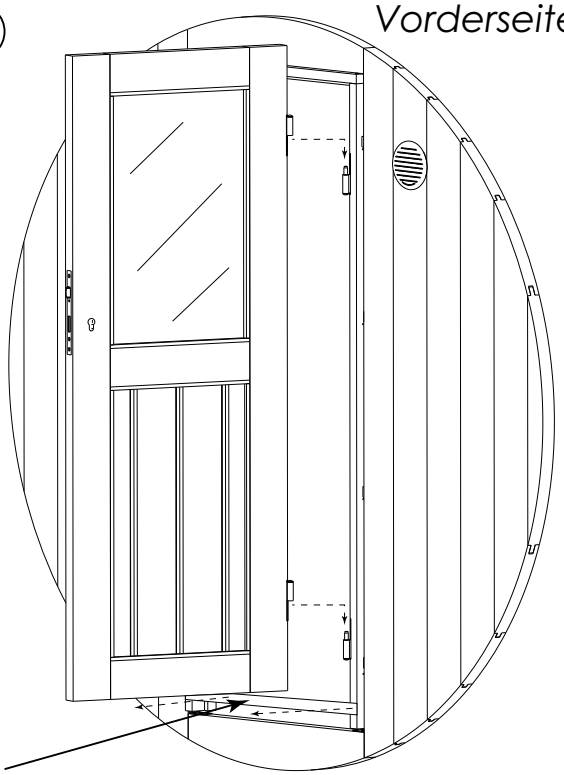
25x30

Holzstücke werden nicht mitgeliefert

Vorderseite

7.

Vorderseite



Zusatzplatte soll vor Montage der Tür entfernt werden

Für obere Spalteinstellung siehe Bild Nr.8a

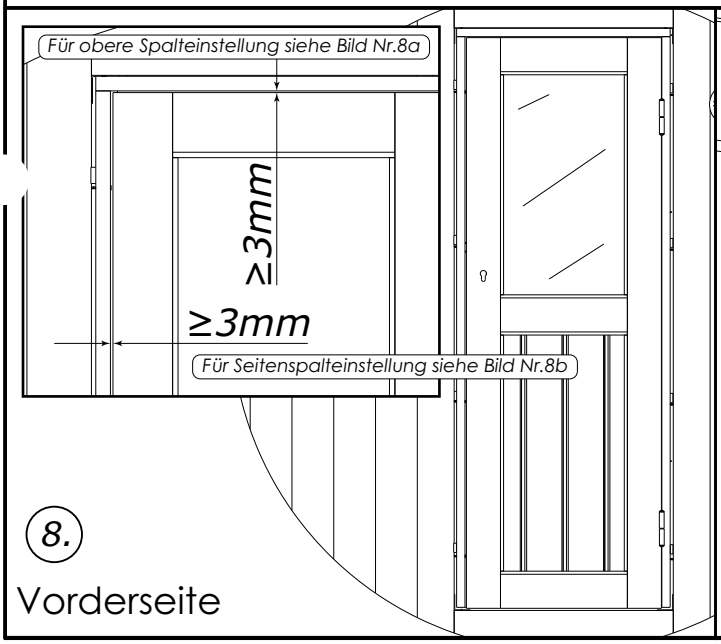
≥3mm

≥3mm

Für Seitenspalteinstellung siehe Bild Nr.8b

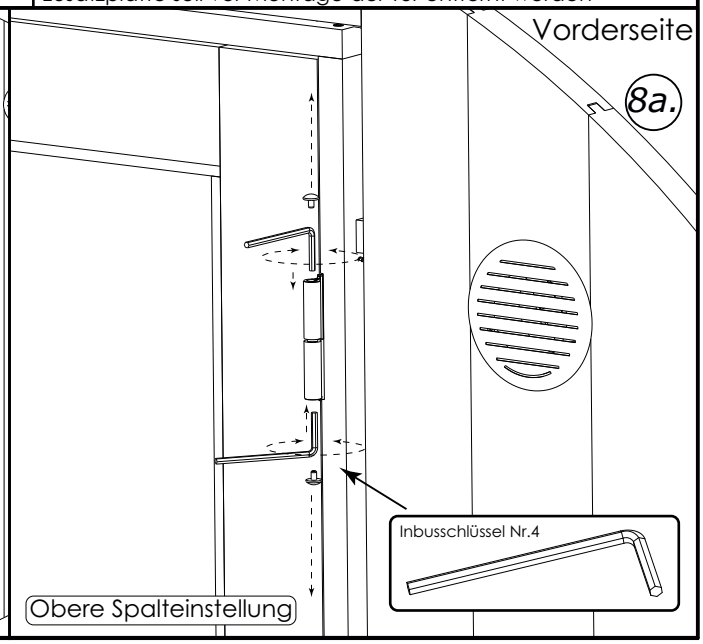
8.

Vorderseite



Vorderseite

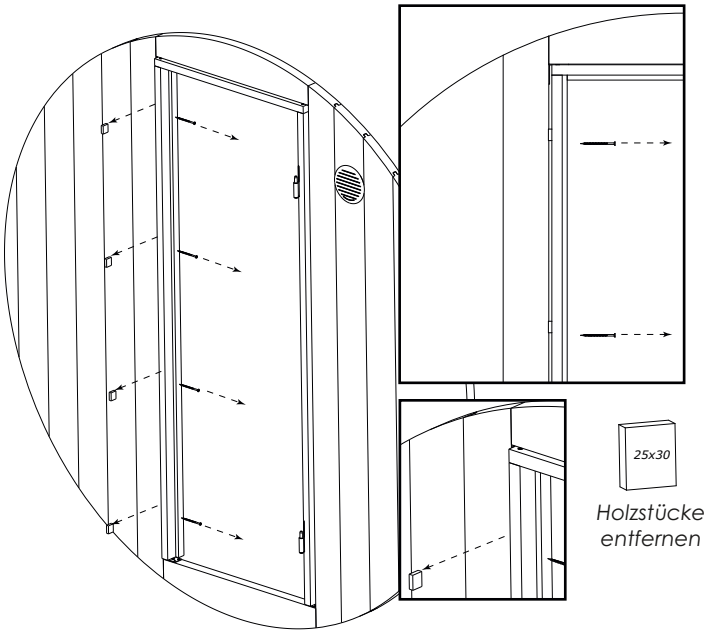
8a.



Inbusschlüssel Nr.4

Obere Spalteinstellung

Seitenspalteinstellung

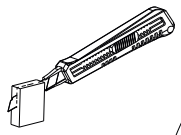


Holzstücke entfernen

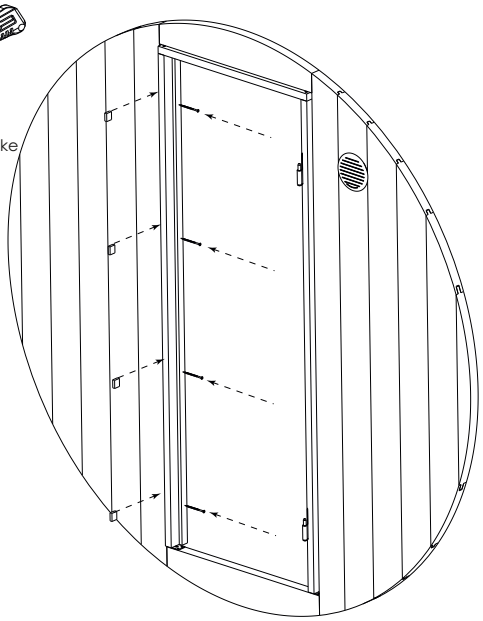
Vorderseite

8b.

Seitenspalteinstellung



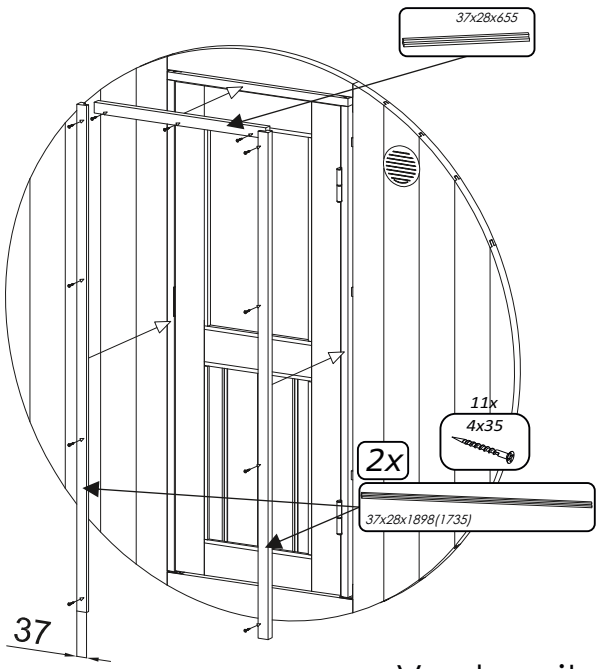
bei Bedarf Holzstücke spalten und wieder einfügen



Vorderseite

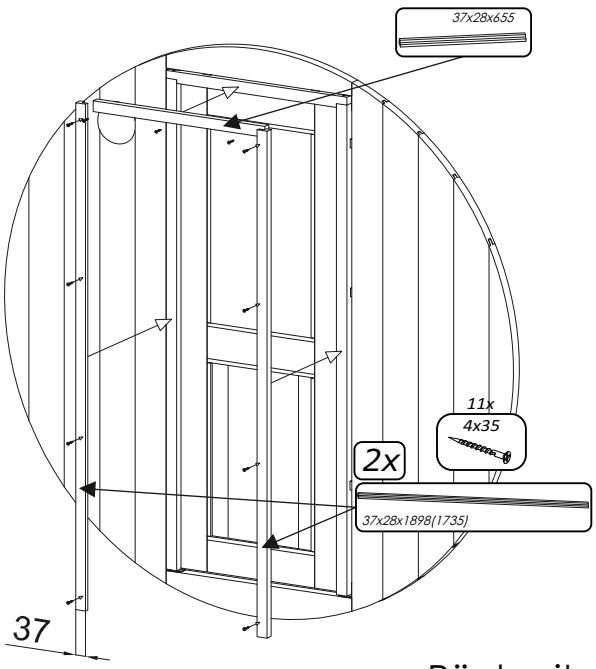
8b-b.

9.



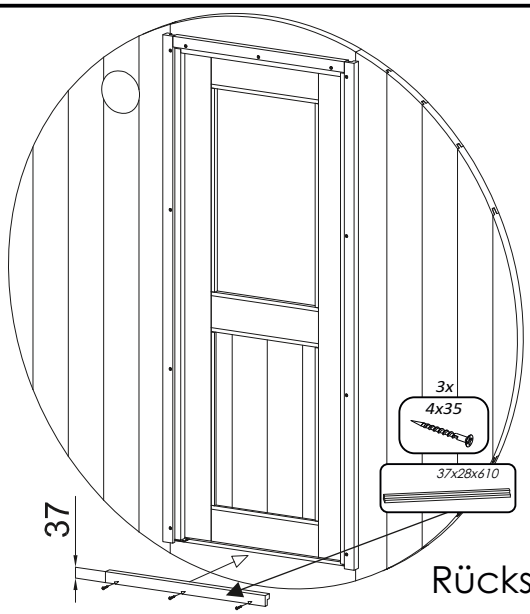
Vorderseite

10.



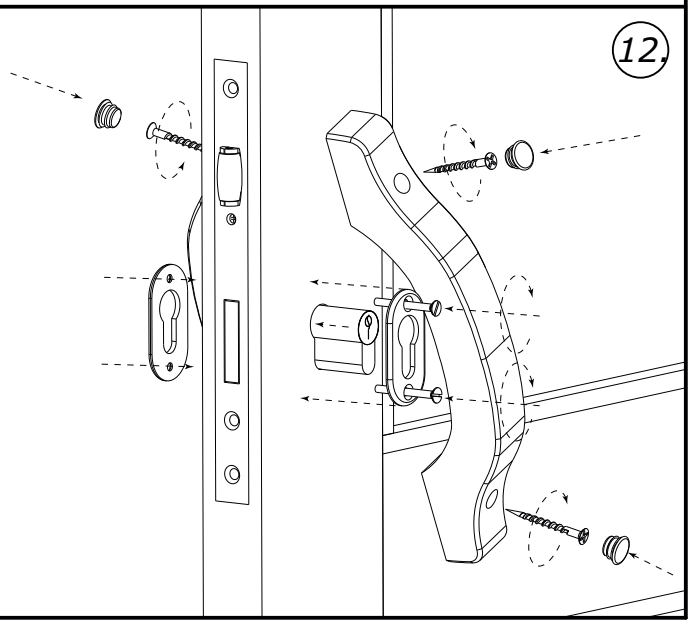
Rückseite

11.



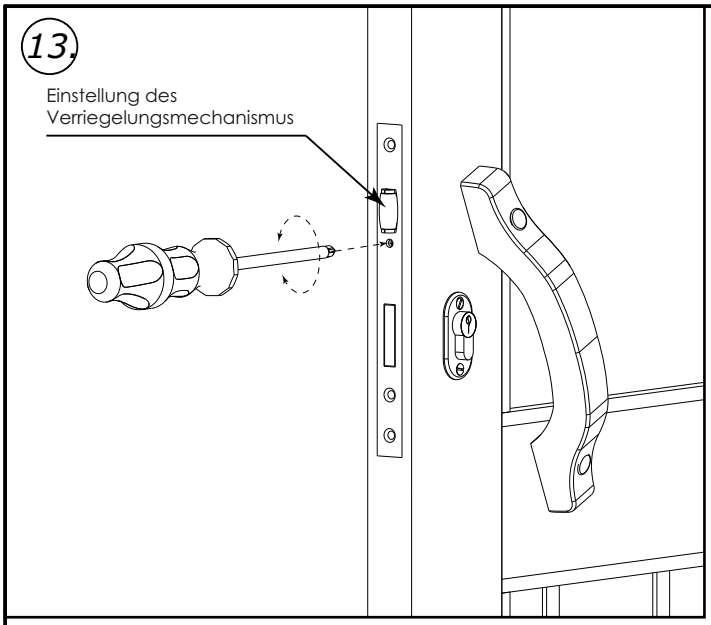
Rückseite

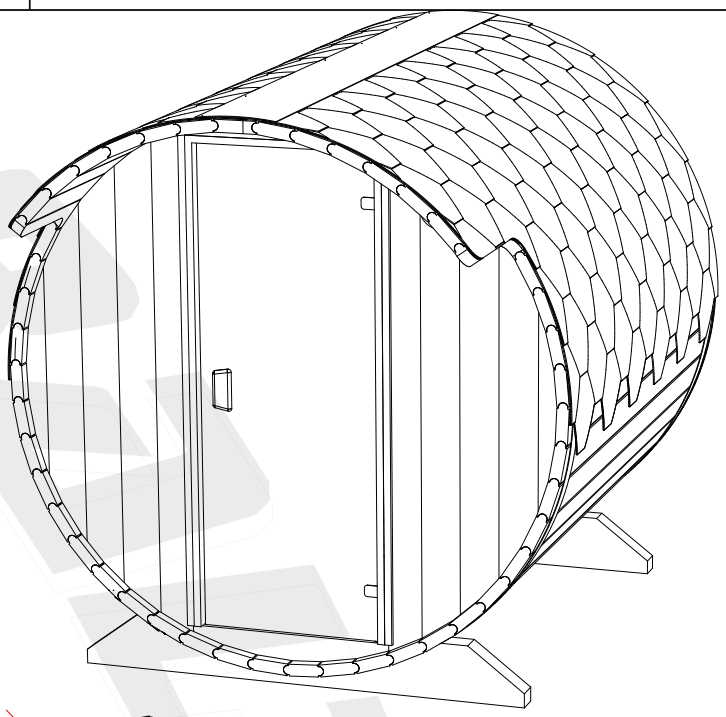
12.

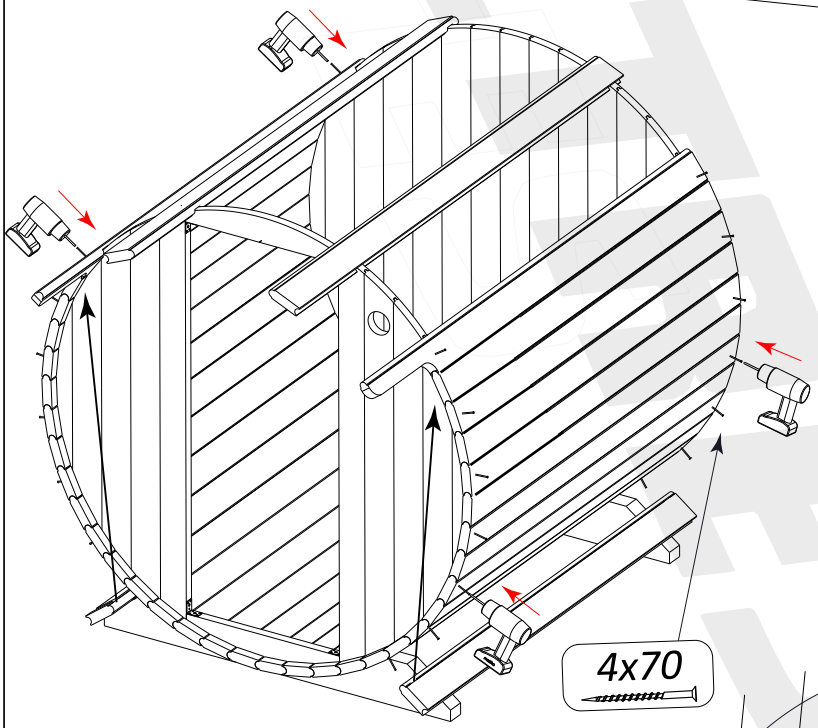


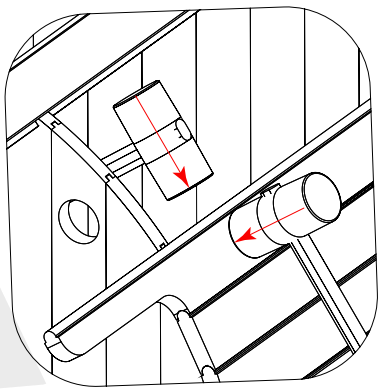
13.

Einstellung des
Verriegelungsmechanismus



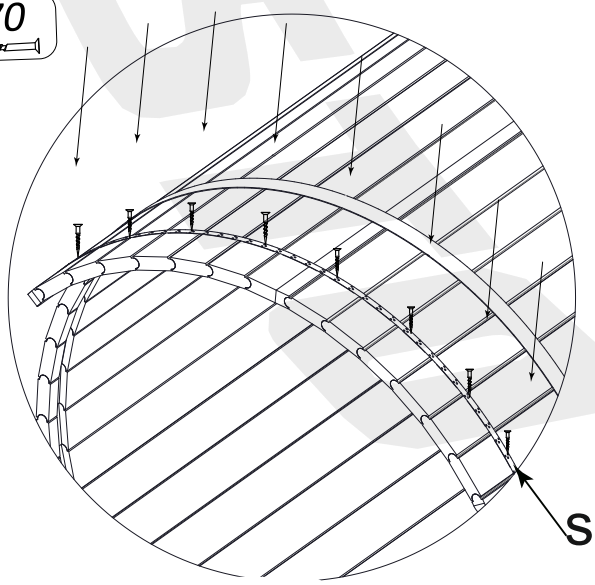




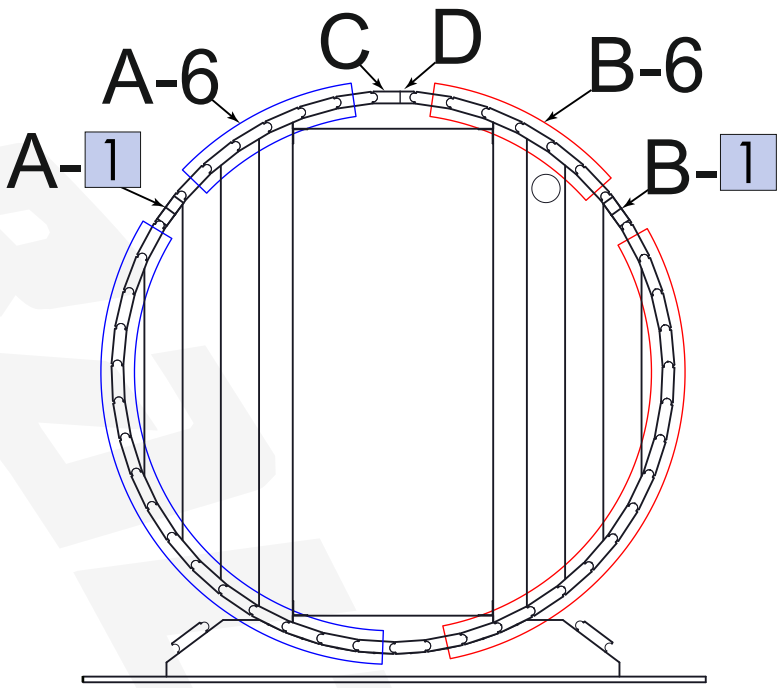


4x70

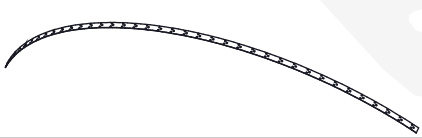
4x35



sl101



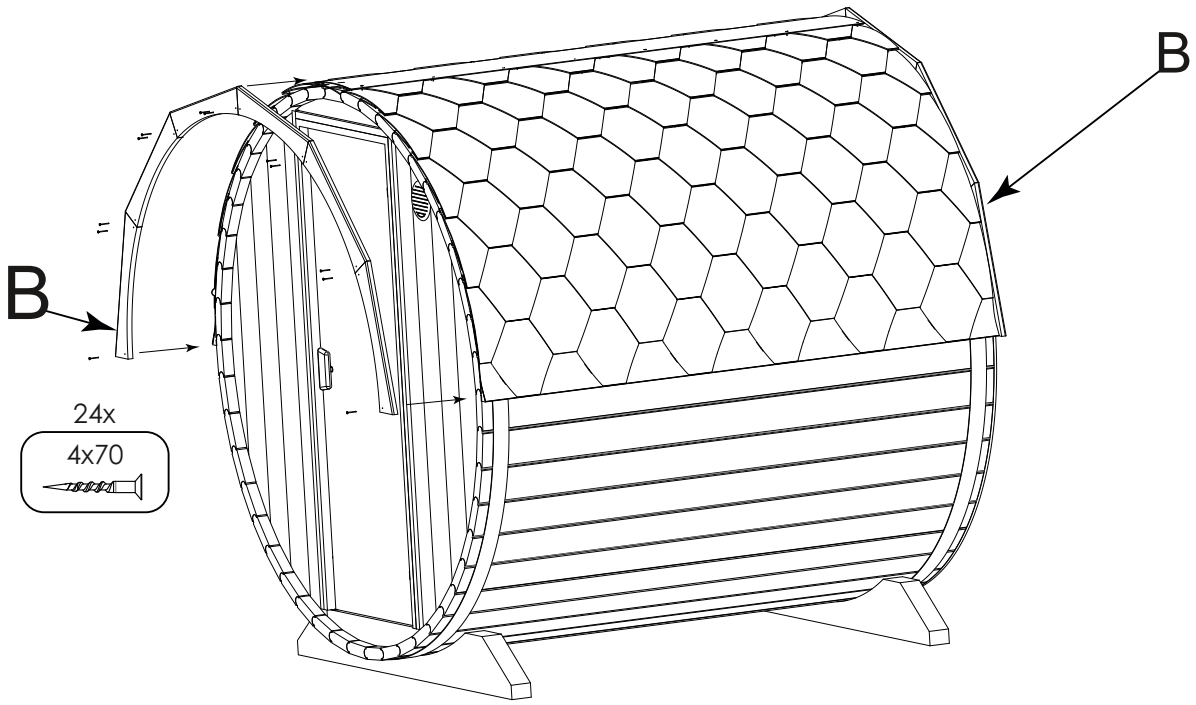
	Sauna model	Before	Qty.	Size	After	Qty.	After	Qty.	Size
A	s2k	p04	7	1995x42x145	p06	1	p09	6	2405x42x145
B		p05	7		p07	1	p08	6	
C		p10	1		p11	1			
D		p10-1	1		p11-1	1			
A	s3k	p13	7	2970x42x145	p15	1	p18	6	3380x42x145
B		p14	7		p16	1	p17	6	
C		p19	1		p20	1			
D		p19-1	1		p20-1	1			
A	s3pk	p22	7	2990x42x145	p26	1	p29	6	3400x42x145
B		p23	7		p27	1	p28	6	
C		p24	1		p30	1			
D		p24-1	1		p30-1	1			
A	s4pk	p36	7	3970x42x145	p42	1	p40	6	4380x42x145
B		p37	7		p43	1	p41	6	
C		p38	1		p39	1			
D		p38-1	1		p39-1	1			

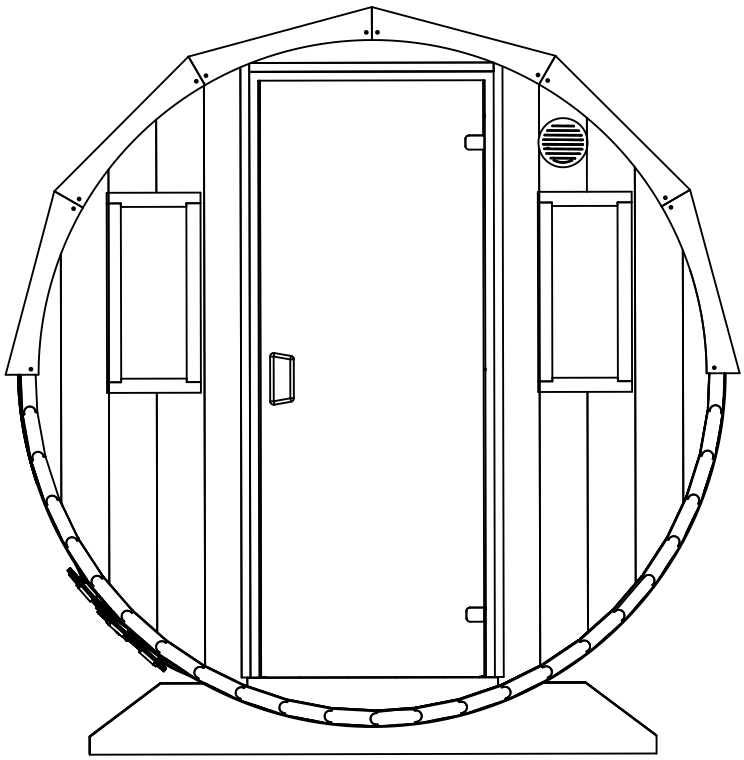
Nr	Size,Qty	Preview
sl101	L-1880	
4x35	8	

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Assembly manual for Decorative wooden hoop

	Sauna model	Size	Qty.	
B	22S2, 22S23, 22S2V, 22S28V, 22S3, 22S3V, 22S3P, 22S4D, 22S4P, 224PV	593x95x28	6+6	
	4x70			

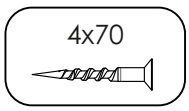


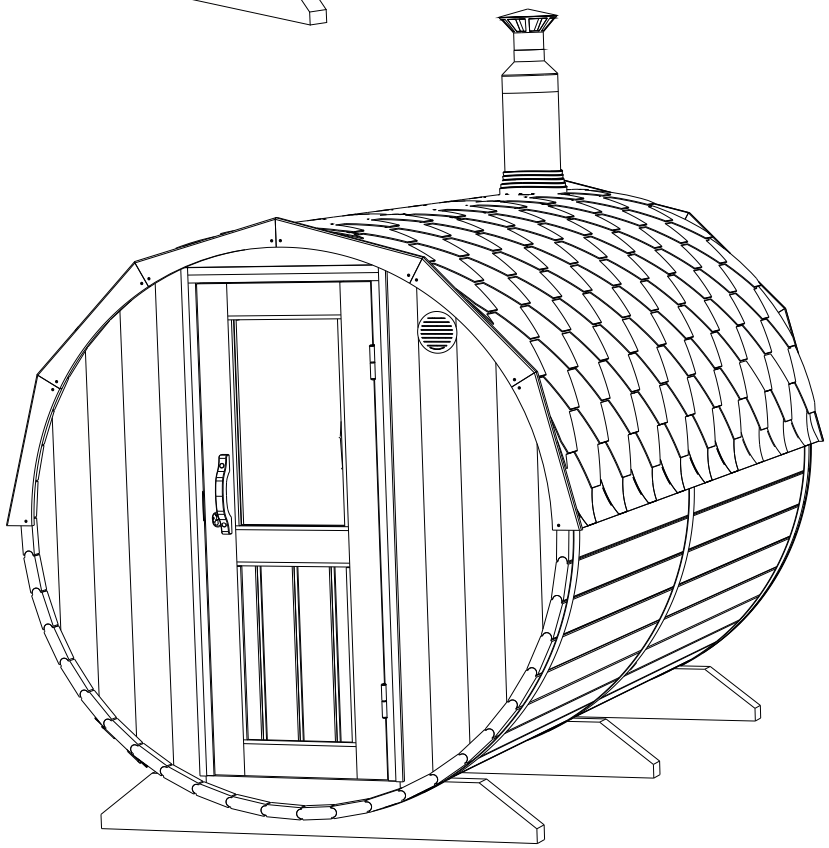


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Assembly manual for Decorative wooden hoop

	Sauna model	Size	Qty.	
B	S2, S23, S2V, S28V, S3, S3V, S3P, S4D, S4P, 4PV	539x95x28	6+6	
	4x70			





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Model	l1, mm	l2, mm	L, mm	4x70, pcs	4x60, pcs	4x50, pcs
S2/22S2	852.5		1825	6	3	6
S2V/22S2V	852.5		1825	6	3	6
S28V/22S28V	650	630	2090	8	4	8
S3/22S3	875	890	2800	8	4	8
S3P/22S3P	925		1970	6	3	6
S3V/22S3V	875	890	2800	8	4	8
S4P/22S4P	875	890	2800	8	4	8
S4PV/22S4PV	935		1985	6	3	6
S16*	852.5		1825	6	3	6

*Sauna S16 has a single backrest

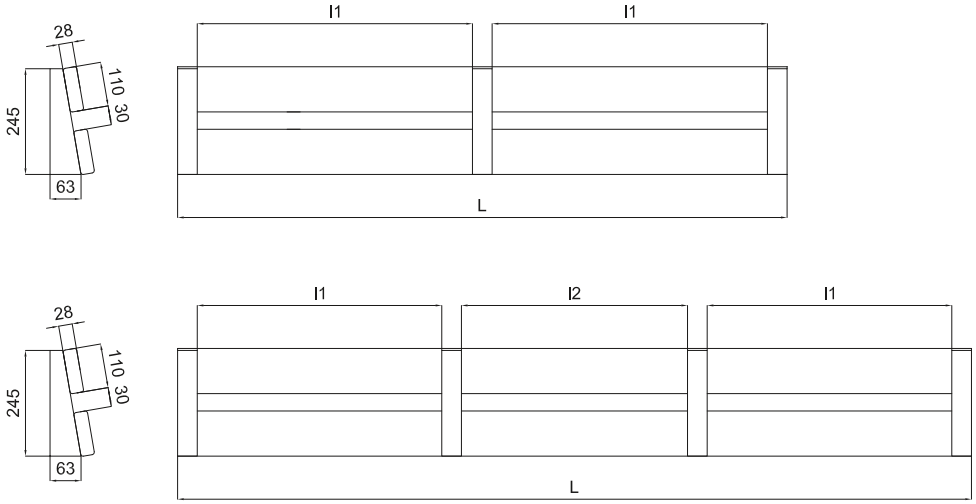


Fig.1. Backrest dimensions
(L - total length of backrest, l1/l2 - distances between vertical support bars)

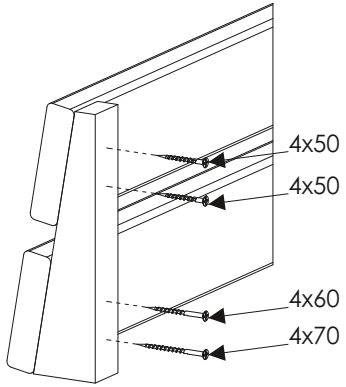
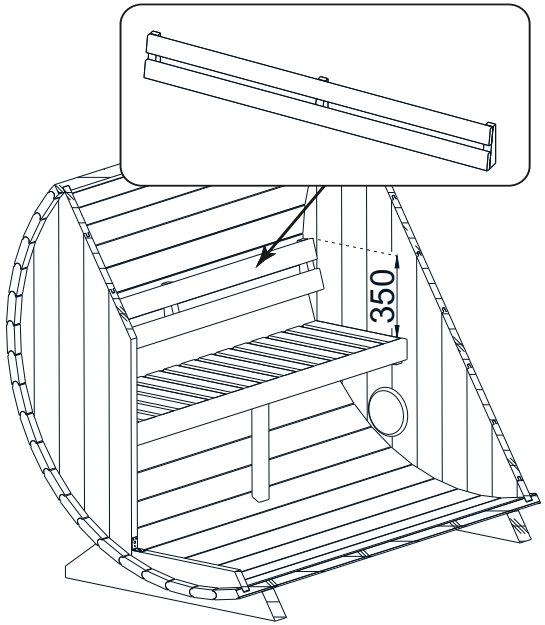


Fig.2. Backrest assembly



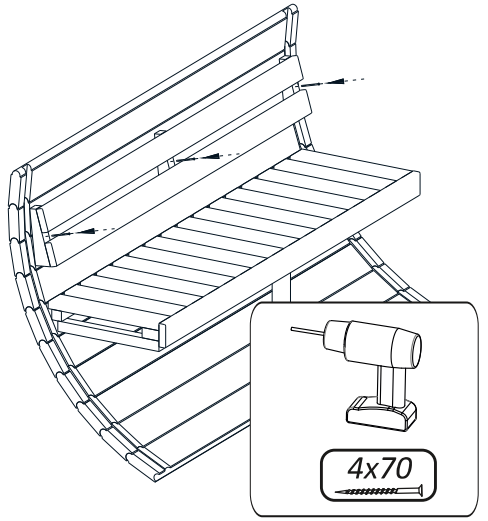


Fig.3. Backrest mounting process

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Installation manual for sauna lighting

LED

